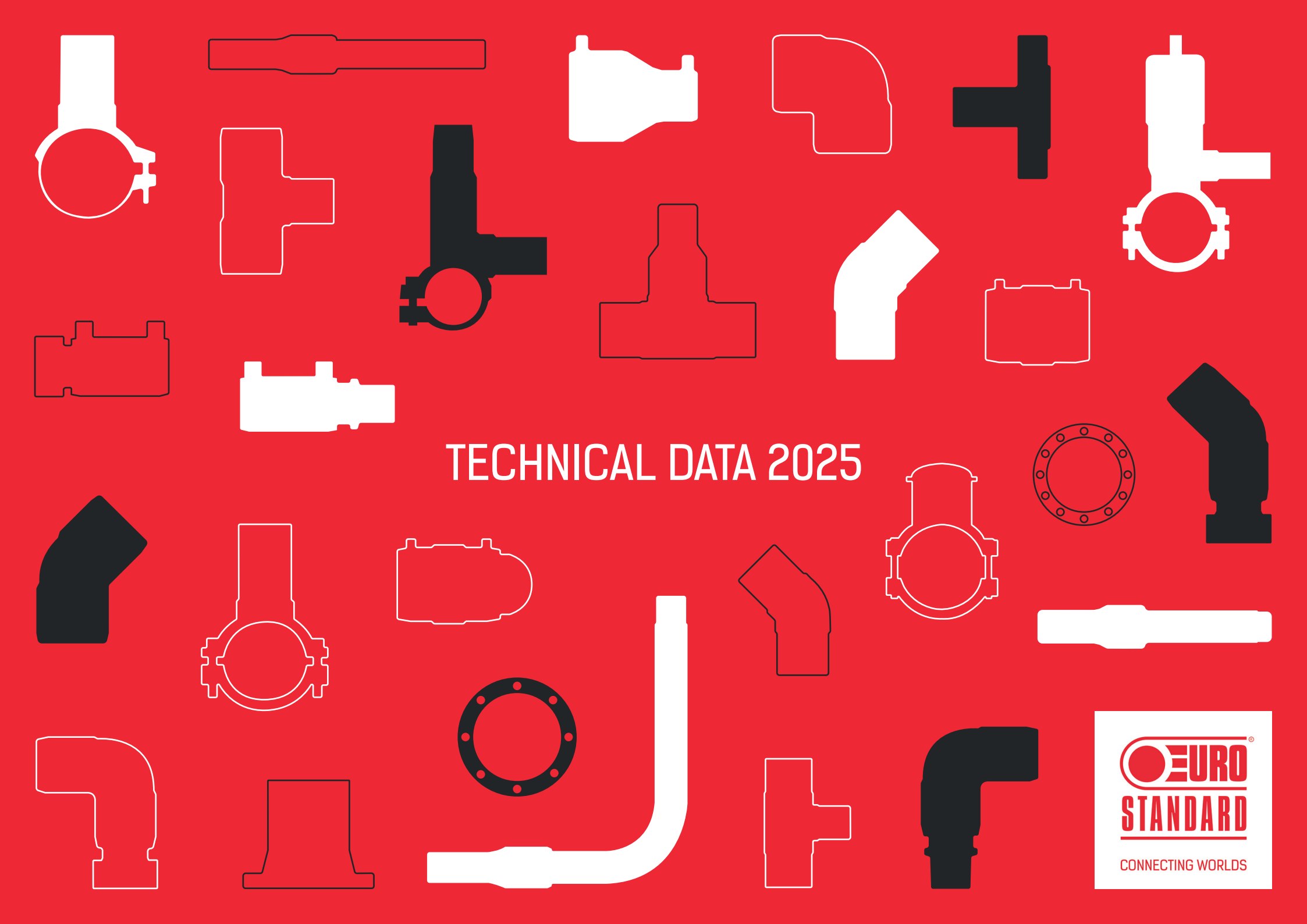
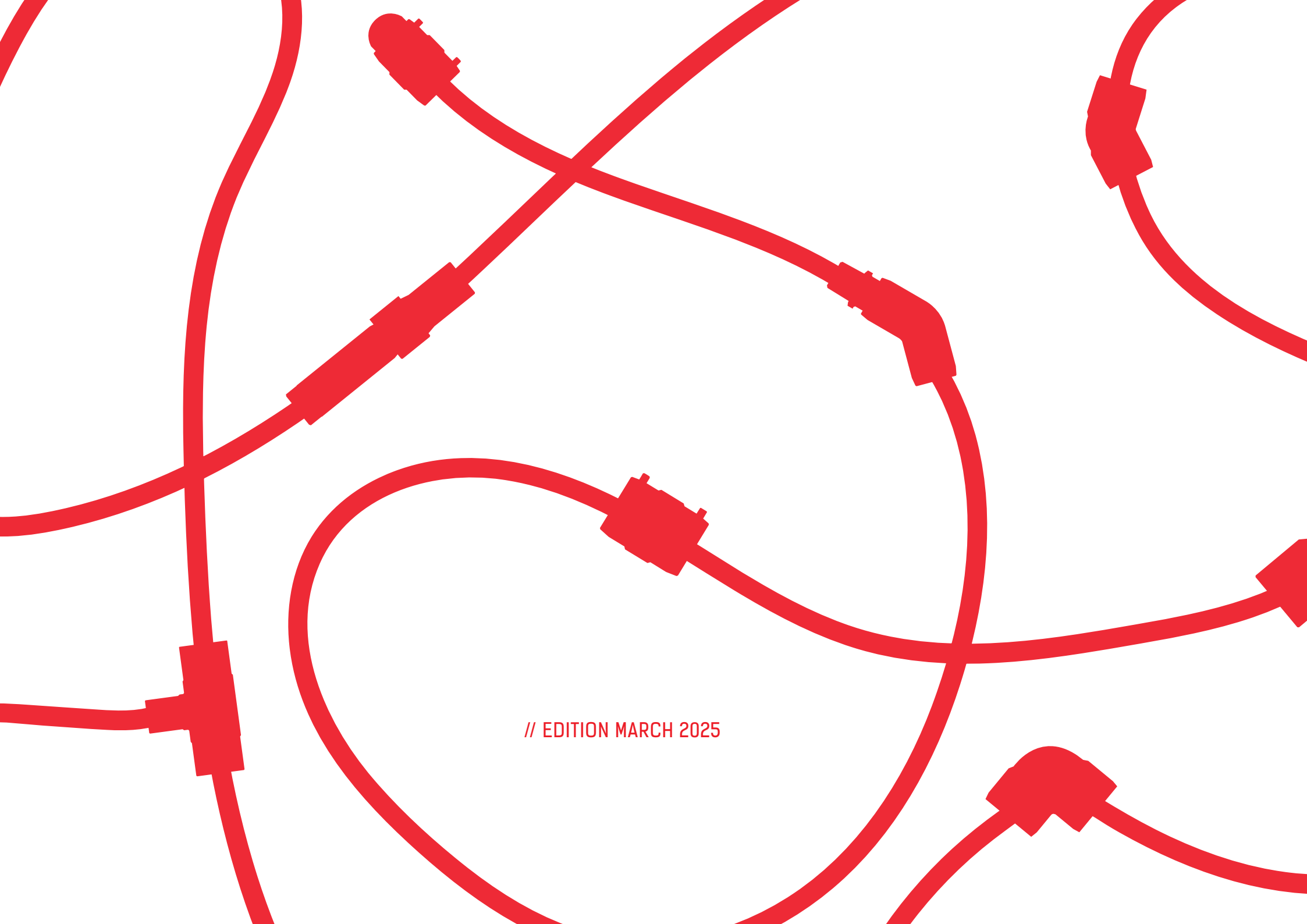




TECHNICAL DATA 2025

EURO
STANDARD

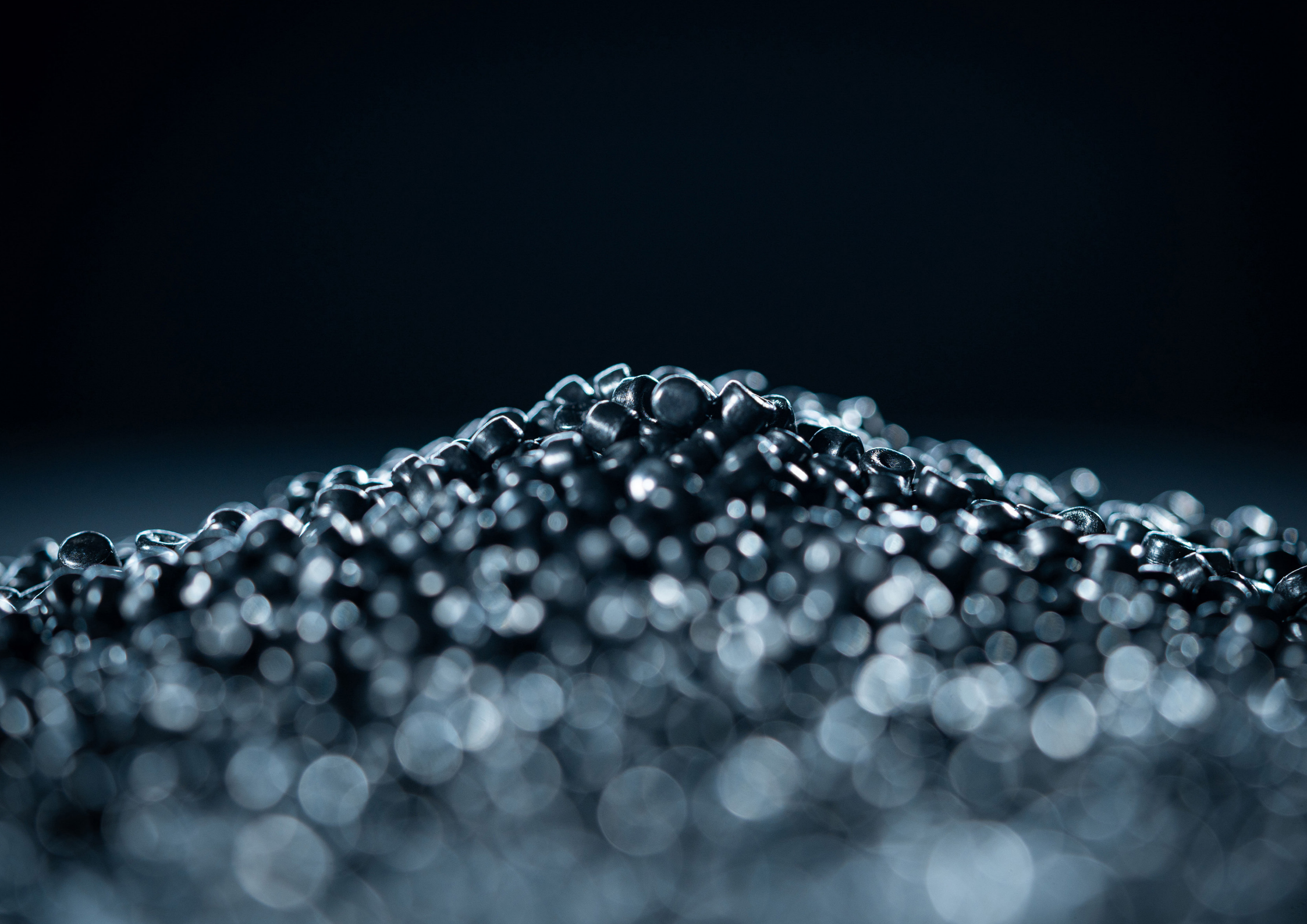
CONNECTING WORLDS



// EDITION MARCH 2025



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TECHNICAL DATA

DEFINITIONS // POLYETHYLENE CLASSIFICATION //

MATERIALS // PRODUCT TESTINGS // MARKING //

LABORATORY ACCREDITATION // CONFORMITY MARKINGS //

QUALITY SYSTEM CERTIFICATION // ENVIRONMENTAL CERTIFICATION //

PIPE-FITTINGS DIMENSIONS // PRESSURES // DIMENSIONS //

6 // DEFINITIONS

This publication, referring to the UNI, EN and ISO standards, uses the following geometrical definitions:

d_n	NOMINAL DIAMETER	specified diameter, in millimeters, of a PE pipe or fitting
e_n	NOMINAL WALL THICKNESS	numerical designation of the wall thickness, in millimeters, of a PE pipe or fitting
d_e	OUTSIDE DIAMETER	external diameter, in millimeters, measured at any point of the circumference of a PE pipe or fitting spigot end
d_{em}	MEAN OUTSIDE DIAMETER	dimension value of the external circumference of a PE pipe or fitting spigot end divided by π , in millimeters
SDR	STANDARD DIMENSION RATIO	relationship between the outside nominal pipe diameter d_n and the nominal wall thickness e_n
D	NOMINAL DIAMETER STEEL PIPE	nominal diameter of steel pipe, in inches or in millimeters
G	GAS THREAD DIAMETER	dimension, in inches, of the thread part

// POLYETHYLENE CLASSIFICATION

The polyethylene classification, defined by the ISO and the EN standards is issued depending on the parameter MRS = MINIMUM REQUIRED STRENGTH, that is the minimum resistance that the polyethylene must guarantee after 50 working years at the reference temperature of 20 °C.

Each MRS has a design stress value sigma (σ_s), derived by MRS dividing it with the design coefficient (C). In case of water distribution the UNI EN 12201 standard defines equal to 1,25.

DESIGNATION	MPa	
	MRS	σ_s (C=1,25)
PE 80	8,0	6,3
PE 100	10,0	8,0
PE 100-RC	10,0	8,0

The choice of the polyethylene type determines the nominal pressure PN of the pipe/fitting. For water distribution, the PN corresponds to the maximum allowable working pressure (PFA) in bar which can be maintained at the temperature of 20 °C for a period of 50 years, based on the design coefficient.

// MATERIALS

CHARACTERISTICS	TYPICAL VALUES	UNITS	TEST METHODS
DENSITY	958 – 959	$\frac{\text{kg}}{\text{m}^3}$	ISO 1183-1
MELT MASS FLOW RATE (MFR) 5 KG/190 °C	0,23 – 0,45	g/10 min	ISO 1133-1
TENSILE STRENGTH AT YIELD	23 – 25	MPa	ISO 527
TENSILE ELONGATION AT BREAK	> 350	%	ISO 527
CARBON BLACK CONTENT	2,0 – 2,5	%	ISO 6964
LINEAR THERMAL EXPANSION COEFFICIENT	$2,0 \times 10^{-4}$	$\frac{\text{m}}{\text{m } ^\circ\text{C}}$	
BRITTLINESS TEMPERATURE	– 80	°C	ASTM D746

All fittings in the EUROSTANDARD range are injection moulded using polyethylene compounds type PE 100 and PE 100-RC suitable for pipelines for the distribution of gas, water and other fluids under pressure.

The characteristics are in conformity with the standards EN 1555, EN 12201 and EN ISO 15494. The compounds used, added at the origin with carbon black for the UV stabilization, are suitable for drinking water and foodstuffs as provided in the D.M. 21 March 1973 and the D.M. n. 174 dated 6 April 2004.

EUROSTANDARD fittings are weldable with PE 80, PE 100 and 100-RC pipes and fittings having melt mass-flow rate 0,2 - 1,4 g/10 min (ISO 1133-1 5 kg / 190 °C).

PE 100 or PE 100-RC fittings are weldable with PE 80 pipes/fittings and viceversa, either using buttfusion (if only of same nominal thickness and same nominal diameter) or using electrofusion.

8 // PRODUCT TESTINGS

EUROSTANDARD fittings are continuously monitored throughout the entire production process in accordance with the internal testing programs in compliance with the standards EN 1555, EN 12201 and EN ISO 15494.

The testing activities are continuously carried out following up the complete observance of the reference standards and foresee tests of mechanical and physical type, either on the fittings and on the raw material.

Particularly, the production is subjected to the following tests:

MELT MASS FLOW RATE (MFR)

UNI EN ISO 1133-1

DIMENSIONAL CONTROL – APPEARANCE TEST – MARKING CONTROL – ELECTRICAL WIRE RESISTANCE

UNI EN 1555

UNI EN 12201

UNI EN ISO 15494

UNI EN ISO 3126

RESISTANCE TO HYDROSTATIC INTERNAL PRESSURE AT 20 °C AND 80 °C

UNI EN ISO 1167-1/2/3/4

TENSILE STRENGTH ON BUTTFUSION FITTINGS

ISO 13953

IMPACT RESISTANCE ON ELECTROFUSION SADDLES

UNI EN 1716

ISO 13957

DECOHESIVE RESISTANCE TESTS ON ELECTROFUSION FITTINGS (PEEL TEST AND CRUSH TEST)

ISO 13954

ISO 13955

DUCTILITY TEST ON ELECTROFUSION SADDLES

ISO 13956

OXIDATION INDUCTION TIME (OIT)

ISO 11357-1/6

// MARKING

EUROSTANDARD fittings have the following information stated on the fitting and/or on a label:

		manufacturer identification
I50001	01/25	batch reference and/or month and year of manufacture
PN _		nominal pressure rating at 20 °C for water
S _		gas series of pipe
SDR _		standard dimension ratio
d _		nominal size of the fitting (mm)
PE 100 / PE 100-RC		raw material type used
UNI _ EN _ ISO _		product standard
RINA		conformity marking
GRADO B		dimensional tolerance

The barcode label is applied on the electrofusion fittings containing the welding parameters according to standard ISO 13950 and the traceability data of the fitting according to standard ISO 12176-4.

// LABORATORY ACCREDITATION

The EUROLAB Laboratory, belonging to Eurostandard, operates in accordance to the standard EN ISO/IEC 17025 and is accredited from ACCREDIA - Italian Accreditation Body - with accreditation number 00604 Testing.

The accreditation certifies the technical qualification of the Laboratory relatively to the accreditation field reported in the Test List enclosed to the certificate, downloadable from the website **www.accredia.it**. The in-force status of the accreditation can be checked on the same website.

// CONFORMITY MARKINGS

Eurostandard is authorized to use the RINA Quality Marking with reference to the standards UNI EN 12201-3, EN 12201-3, UNI EN 1555-3, EN 1555-3, UNI EN ISO 15494, EN ISO 15494 for the fittings as detailed in the enclosed papers to the Conformity Certificates.

For information on the validity of the Conformity Certificates, visit the website **www.rina.org**.

Download of Conformity Certificates and relevant enclosures from **www.eurostandard.it** website.



Eurostandard is also authorized to use several conformity markings of primary international certification bodies operating in the relevant sector. Here below are some examples.

For information on the validity of the Conformity Certificates and the applicability to each fitting, please contact Eurostandard.



RINA

CERTIFICATO DI CONFORMITÀ E LICENZA D'USO DEL MARCHIO DI QUALITÀ RINA / CERTIFICATE OF CONFORMITY AND LICENCE TO USE THE RINA QUALITY MARK
N. / No. 0610/03

Si certifica / This is to certify
che i seguenti prodotti sono conformi ai requisiti della norma di riferimento di cui sotto / that the following products comply with the requirements established by the reference standard mentioned below

Raccordi in polietilene (PE) per sistemi di tubazioni per la distribuzione di gas combustibili "EURO"
(descrizione e caratteristiche come da Allegato al presente Certificato)
Polyethylene (PE) fittings for piping systems for the supply of gaseous fuels "EURO"
(description and features as described in the Annex to this Certificate)

Fabbricante / Manufacturer: **EUROSTANDARD SPA**
Sede legale / Head office: Z.I. LAGO - 38038 TESERO (TN) - ITALY
Sito produttivo / Production site: Z.I. LAGO - 38038 TESERO (TN) - ITALY

Norma di riferimento / Reference standard:
- UNI EN 1555-3:2021 "Sistemi di tubazioni di materia plastica per la distribuzione di gas combustibili - Polietilene (PE) - Parte 3: Raccordi"
- EN 1555-3:2021 "Plastic piping systems for the supply of gaseous fuels - Polyethylene (PE) - Part 3: Fittings"
- Documenti normativi di riferimento indicati nella suddetta norma / Reference standard documents mentioned in the above standard

Il Fabbricante è pertanto autorizzato a contrassegnare i suddetti prodotti con il Marchio di Qualità RINA. The manufacturer is therefore authorized to mark the above products with the RINA Quality Mark.
La validità del presente Certificato è subordinata al rispetto del Regolamento RINA per il rilascio del Certificato di Conformità del prodotto a relativa concessione della Licenza d'uso del Marchio di Qualità ed alla adempimento di certificazione ITT, MP, RAC-03. The validity of this Certificate is dependent on compliance with the RINA Rules for the issue of the Certificate of Conformity, pertinent concessions of the License to use the Quality Mark and with the particular certification scheme ITT, MP, RAC-03.

Prima emissione / First issue: 25/05/2010
Emissione corrente / Current issue: 23/05/2022
Data scadenza / Expiry date: 24/05/2025

ACCREDITED
RINA SERVICES S.p.A.
Via Corsica, 12 - 16128 Genova (GE)
Andrea Abbio
Certification Compliance & Process Improvement Director

Questo Certificato è composto di 1 pagina e di 1 allegato. This Certificate consists of 1 page and 1 annex.
Per informazioni sulle valide dei certificati visitate il sito www.rina.org. For information concerning validity of the certificate please visit the www.rina.org site.
I servizi offerti dal documento di Qualità RINA sono a disposizione del cliente. Il cliente è responsabile della propria conformità. The services offered by the document issued by RINA are at the disposal of the client. The client is responsible for its own conformity. The services offered by the document issued by RINA are at the disposal of the client. The client is responsible for its own conformity.

RINA

CERTIFICATO DI CONFORMITÀ E LICENZA D'USO DEL MARCHIO DI QUALITÀ RINA / CERTIFICATE OF CONFORMITY AND LICENCE TO USE THE RINA QUALITY MARK
N. / No. 0610/01

Si certifica / This is to certify
che i seguenti prodotti sono conformi ai requisiti della norma di riferimento di cui sotto / that the following products comply with the requirements established by the reference standard mentioned below

Raccordi in polietilene (PE) per sistemi di tubazioni per la distribuzione dell'acqua "EURO"
(descrizione e caratteristiche come da Allegato al presente Certificato)
Polyethylene (PE) fittings for piping systems for water supply "EURO"
(description and features as described in the Annex to this Certificate)

Fabbricante / Manufacturer: **EUROSTANDARD SPA**
Sede legale / Head office: Z.I. LAGO - 38038 TESERO (TN) - ITALY
Sito produttivo / Production site: Z.I. LAGO - 38038 TESERO (TN) - ITALY

Norma di riferimento / Reference standard:
- UNI EN 12201-3:2013 "Sistemi di tubazioni di materia plastica per la distribuzione dell'acqua, e per scarico e fognature in pressione - Polietilene (PE) - Parte 3: Raccordi"
- EN 12201-3:2013+A1:2012 "Plastic piping systems for water supply, and for drainage and sewerage under pressure - Polyethylene (PE) - Part 3: Fittings"
- D.M. n. 174 del 06/04/2004 / D.M. n. 174 of 06/04/2004
- Documenti normativi di riferimento indicati nella suddetta norma / Reference standard documents mentioned in the above standard

Il Fabbricante è pertanto autorizzato a contrassegnare i suddetti prodotti con il Marchio di Qualità RINA. The manufacturer is therefore authorized to mark the above products with the RINA Quality Mark.
La validità del presente Certificato è subordinata al rispetto del Regolamento RINA per il rilascio del Certificato di Conformità del prodotto a relativa concessione della Licenza d'uso del Marchio di Qualità ed alla adempimento di certificazione ITT, MP, RAC-03. The validity of this Certificate is dependent on compliance with the RINA Rules for the issue of the Certificate of Conformity, pertinent concessions of the License to use the Quality Mark and with the particular certification scheme ITT, MP, RAC-03.

Prima emissione / First issue: 25/05/2010
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Data scadenza / Expiry date: 24/05/2025

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RINA

CERTIFICATO DI CONFORMITÀ E LICENZA D'USO DEL MARCHIO DI QUALITÀ RINA / CERTIFICATE OF CONFORMITY AND LICENCE TO USE THE RINA QUALITY MARK
N. / No. 0610/02

Si certifica / This is to certify
che i seguenti prodotti sono conformi ai requisiti della norma di riferimento di cui sotto / that the following products comply with the requirements established by the reference standard mentioned below

Raccordi in polietilene (PE) per sistemi di tubazioni per applicazioni industriali "EURO"
(descrizione e caratteristiche come da Allegato al presente Certificato)
Polyethylene (PE) fittings for piping systems for industrial applications "EURO"
(description and features as described in the Annex to this Certificate)

Fabbricante / Manufacturer: **EUROSTANDARD SPA**
Sede legale / Head office: Z.I. LAGO - 38038 TESERO (TN) - ITALY
Sito produttivo / Production site: Z.I. LAGO - 38038 TESERO (TN) - ITALY

Norma di riferimento / Reference standard:
- UNI EN ISO 15494:2021 "Sistemi di tubazioni di materia plastica per applicazioni industriali - Polietilene (PE), polietilene ad elevata resistenza alla temperatura (PE-RT), polietilene reticolato (PE-R), polipropilene (PP), Serie metica per specifiche per componenti e il sistema"
- EN ISO 15494:2021+A1:2023 "Plastic piping systems for industrial applications - Polyethylene (PE), polyethylene of raised temperature resistance (PE-RT), crosslinked polyethylene (PE-X), polypropylene (PP) - Metric series for specifications for components and the system"
- Documenti normativi di riferimento indicati nella suddetta norma / Reference standard documents mentioned in the above standard

Il Fabbricante è pertanto autorizzato a contrassegnare i suddetti prodotti con il Marchio di Qualità RINA. The manufacturer is therefore authorized to mark the above products with the RINA Quality Mark.
La validità del presente Certificato è subordinata al rispetto del Regolamento RINA per il rilascio del Certificato di Conformità del prodotto a relativa concessione della Licenza d'uso del Marchio di Qualità ed alla adempimento di certificazione ITT, MP, RAC-03. The validity of this Certificate is dependent on compliance with the RINA Rules for the issue of the Certificate of Conformity, pertinent concessions of the License to use the Quality Mark and with the particular certification scheme ITT, MP, RAC-03.

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DVGW
Proflaboratorium Energie

TEST CONFIRMATION
on Hydrogen Suitability
100 Vol.-% in Natural Gas

The DVGW Test Laboratory Energy of DBI - Gastotechnisches Institut GmbH Freiburg confirms the successful testing of

PE-HD-Fittings;
Electrofusion Sockets „EURO“ SDR 11
d200...d160, SDR11
according to the test basis
DBI-GTI 108:2022-01
Test for "H2ready" for Fittings made of PE-HD

The results of the test are documented in the following test report:
B 24068432 | 15.08.2024
Based on this test mark confirmation, the applicant
EUROSTANDARD S.p.A.
(Zona Industriale Lago, Z.I. 38038 Tesero (TN) Italy)
is authorized to apply the quality mark H2ready for the above mentioned products in accordance with the
statutes. The test confirmation is valid until 14.08.2027.

H2ready
GEPRÜFT / TESTED

Dipl.-Ing. Harald Amann
Leiter Proflaboratorium

DBI - Gastotechnisches Institut GmbH Freiburg | DVGW-Proflaboratorium Energie
Haberstraße 34 | D-79099 Freiburg, Germany | proflab@dbi-gas.de

Freiburg, den 15.08.2024

This test confirmation is in the English language version. In case of doubt the wording according to the German language version of the test specifications is valid.
This test confirmation attests to the compliance of the products mentioned with the technical requirements in the test specifications mentioned above. It does not constitute a statement of conformity of the tested products. The H2ready warranty mark is only valid in conjunction with the above-mentioned test report(s). If conditions are specified in the test reports associated with the warranty mark, the right to use the warranty mark does not constitute and they have been implemented.

// QUALITY SYSTEM CERTIFICATION

ISO 9001

The **EUROSTANDARD QUALITY MANAGEMENT SYSTEM** involves and manages all activities within the Company in order to achieve the optimum level of the quality standards. That is on the basis of the directions imposed in the ISO 9001 standard, which points out the requirements for an organization that needs to demonstrate its capability to regularly provide products or services which satisfy the client requirements and those mandatory, and wants to increase the satisfaction of its clients.

The codified and controlled management of the company activities is described in the documents which form the System Manual and in the relative managing and technical procedures.

The “Quality & Environment” function guarantees the integration of the various activities which determine the quality of the supplied products and of the system itself.

The correct management of all documents allows the complete traceability of the product through the batch reference number or other codes assigned during the production.

The Eurostandard policy for quality is published on the website www.eurostandard.it.



// ENVIRONMENTAL CERTIFICATION

ISO 14001

The **EUROSTANDARD ENVIRONMENTAL MANAGEMENT SYSTEM** involves and manages all activities within the Company in order to minimize the environmental impacts deriving from themselves and avoid pollution.

This happens in conformity to the prescriptions of the standard ISO 14001, which specifies the requirements of an environmental management system that an organization can use to improve its environmental performances and fulfil the expected and specified results; among these, the fulfilment of the conformity requirements and the achievement of the environmental targets.

The management and control methodologies of the company activities are described in details in the System Manual and in the environmental procedures.

The Eurostandard policy for environment is published on the website www.eurostandard.it.



12 // PIPE-FITTINGS DIMENSIONS

UNI EN 12201
UNI EN 1555
UNI EN ISO 15494

	SDR 17	SDR 11	SDR 7,4
PE 100 / PE 100-RC	PN 10	PN 16	PN 25
d _n	wall thickness e _n (mm)	wall thickness e _n (mm)	wall thickness e _n (mm)
20	1,8 3,0 ★	2,0 3,0 ★	3,0
25	1,8 3,0 ★	2,3 3,0 ★	3,5
32	2,0 3,0 ★	3,0	4,4
40	2,4 3,0 ★	3,7	5,5
50	3,0	4,6	6,9
63	3,8	5,8	8,6
75	4,5	6,8	10,3
90	5,4	8,2	12,3
110	6,6	10,0	15,1
125	7,4	11,4	17,1
140	8,3	12,7	19,2
160	9,5	14,6	21,9
180	10,7	16,4	24,6
200	11,9	18,2	27,4
225	13,4	20,5	30,8
250	14,8	22,7	34,2
280	16,6	25,4	38,3
315	18,7	28,6	43,1
355	21,1	32,2	48,5
400	23,7	36,3	54,7
450	26,7	40,9	61,5
500	29,7	45,4	
560	33,2	50,8	
630	37,4	57,2	
710	42,1	64,5	

★ minimum thickness outlined by UNI 9034 for gas distribution

// OPERATING PRESSURES OF PE PIPELINES FOR WATER SUPPLY

UNI EN 12201

°C	ALLOWABLE OPERATING PRESSURE PFA (bar) ACCORDING TO TEMPERATURE OF THE CARRIED FLUID					
	PN 8	PN 10	PN 12,5	PN 16	PN 20	PN 25
20	8,0	10,0	12,5	16,0	20,0	25,0
30	6,8	8,5	10,6	13,6	17,0	21,3
40	5,8	7,3	9,1	11,7	14,6	18,3

// OPERATING PRESSURES OF PE PIPELINES FOR GASEOUS FUELS SUPPLY

D.M. 16.04.2008

SDR ★	PE 80	PE 100	PE 100-RC
MAXIMUM OPERATING PRESSURE MOP (bar)			
17	1,5	1,5	1,5
11	5	5	5

★ minimum thickness outlined by UNI 9034

// DIMENSIONS

All dimensions are in millimeters and are intended as nominal and standard sizes; weights are in grams.

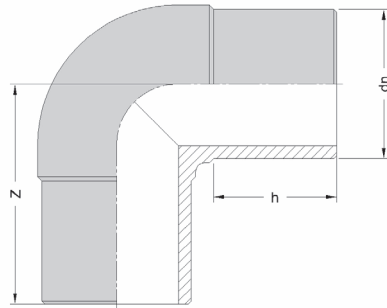
EUROSTANDARD reserves the right to change geometries and dimensions of any product.



BUTTFUSION FITTINGS SUITABLE FOR WATER & GAS

90° ELBOW // 45° ELBOW // 90° AND 45° SEGMENT BEND // 90° TEE //
90° REDUCED TEE MOULDED // 90° REDUCED TEE ASSEMBLED // STUB END //
STUB END FOR BUTTERFLY VALVE // STUB END/PP FLANGE SYSTEM //
CAP // REDUCER //

16 COD. 20.10
90° ELBOW



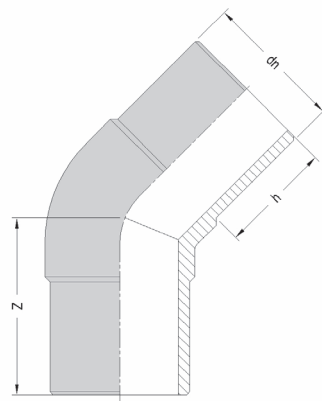
DIMENSIONS			WEIGHTS		
dn	h	Z	SDR 17	SDR 11	SDR 7,4
			PN 10	PN 16	PN 25
20	49	75		29	
25	53	80		50	
32	59	89		53	65
40	59	85		76	101
50	60	89		123	175
63	68	103		226	310
75	75	130		385	540
90	84	147	488	662	901
110	86	160	800	1078	1460
125	89	159	915	1309	1800
140	94	172	1250	1795	2500
160	115	225	2394	3244	4346
180	121	235	2675	3920	
200	127	252	3524	5080	
225	138	274	5580	7650	
250	143	300	7389	10314	
280	171	343	10000	13950	
315	180	392	13210	19760	
355			•	•	
400			•	•	
450			•	•	
500			•	•	

• on request

- Moulded in PE 100-RC with long collar
- Buttfusion unadvised for diam. < 63 mm

COD. 20.15

45° ELBOW

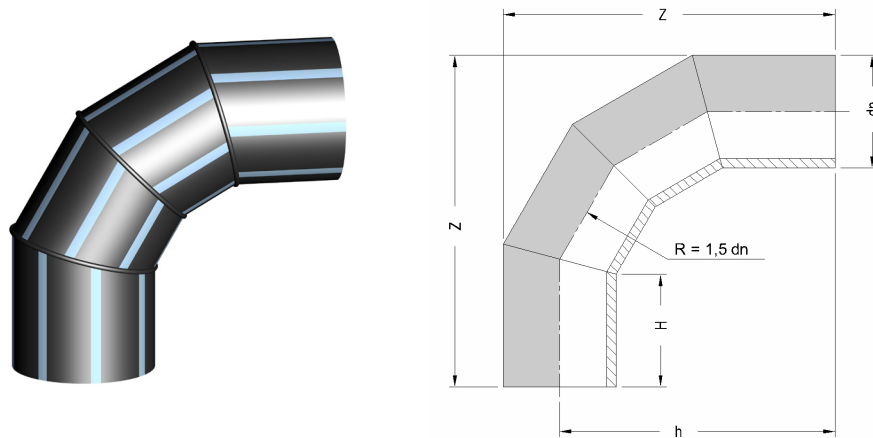


DIMENSIONS			WEIGHTS		
dn	h	Z	SDR 17	SDR 11	SDR 7,4
			PN 10	PN 16	PN 25
32	50	64		37	50
40	59	71		65	100
50	60	74		102	144
63	68	85		187	255
75	73	92		282	400
90	83	106	350	480	640
110	84	112	495	735	1000
125	89	125	740	1029	1500
140	95	128	971	1390	1950
160	100	142	1440	1980	2831
180	125	183	2313	3355	
200	131	197	3178	4367	
225	134	213	4372	6110	
250	142	232	5790	8110	
280	172	245	7290	10180	
315	210	318	11950	16960	
355			•	•	
400			•	•	
450			•	•	
500			•	•	

• on request

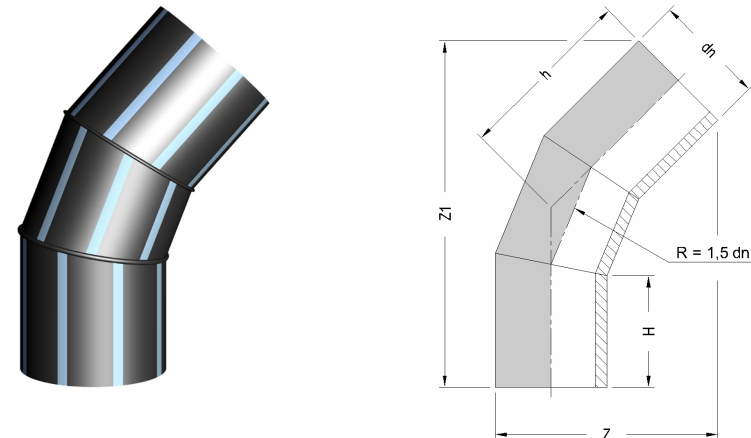
- Moulded in PE 100-RC with long collar
- Buttfusion unadvised for diam. < 63 mm

18 COD. 20.12 90° SEGMENT BEND



DIMENSIONS *					WEIGHTS *	
dn	H	Z	h	R	SDR 17	SDR 11
					PN 10	PN 16
355	300	913	737	533	29000	42800
400	300	992	792	600	36700	54350
450	300	1079	854	675	53700	79480
500	300	1166	916	750	66300	98000
560	350	1319	1039	840	94160	139260
630	350	1441	1126	945	126300	186800

COD. 20.17 45° SEGMENT BEND



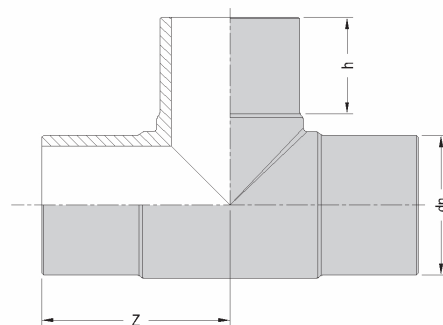
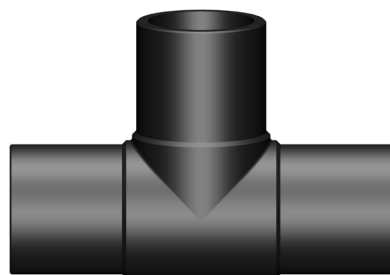
DIMENSIONS *						WEIGHTS *	
dn	H	Z	Z1	h	R	SDR 17	SDR 11
						PN 10	PN 16
355	300	621	893	449	533	22000	33000
400	300	674	944	470	600	29000	42000
450	300	731	996	490	675	36000	53000
500	300	788	1048	510	750	53000	78400
560	350	892	1197	585	840	66500	98300
630	350	973	1273	615	945	87750	129700

* DIMENSIONS AND WEIGHTS MAY BE CHANGED

_ On request 90° and 45° segment bend SDR 7,4 PN 25

_ A derating factor of 0,8 shall be applied to the indicated PN (of the pipe): maximum allowable operating pressure = PN x 0,8

COD. 20.20
90° TEE

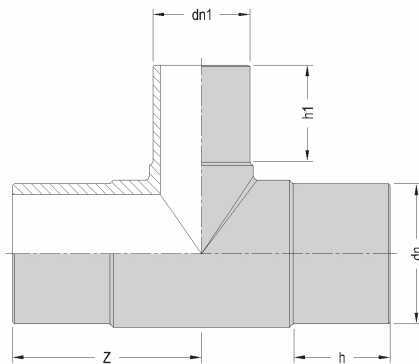
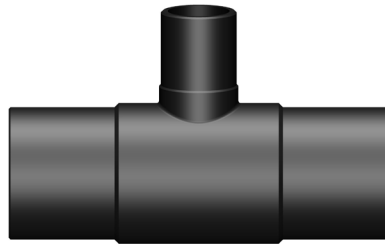


DIMENSIONS			WEIGHTS		
dn	h	Z	SDR 17	SDR 11	SDR 7,4
			PN 10	PN 16	PN 25
20	59	80		43	
25	60	76		51	
32	60	85		70	96
40	59	85		106	150
50	60	89		174	250
63	68	104		350	460
75	75	128		540	800
90	81	141	645	891	1170
110	90	164	975	1544	2000
125	90	186	1540	2304	2650
140	95	182	1790	2734	3500
160	106	216	3060	4304	5810
180	120	241	4140	5840	
200	130	259	5771	7950	
225	136	282	8267	11370	
250	137	304	11158	15340	
280	171	355	16470	21830	
315	174	388	22677	30197	
355			•	•	
400			•	•	
450			•	•	
500			•	•	

• on request

— Moulded in PE 100-RC with long collar
— Buttfusion unadvised for diam. < 63 mm

20 COD. 20.21
90° REDUCED TEE MOULDED

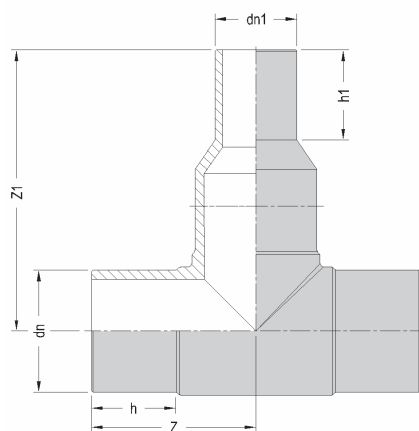
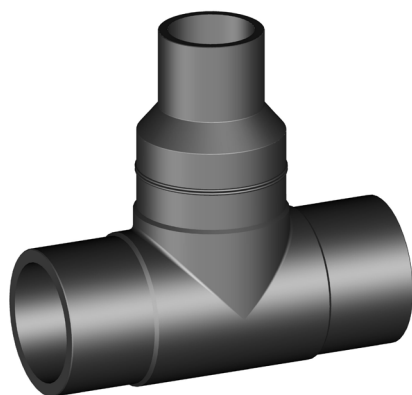


DIMENSIONS					WEIGHTS	
dn	dn1	h	h1	Z	SDR 17	SDR 11
					PN 10	PN 16
90	63	90	74	147		803
110	63	87	80	162		1370
110	90	87	89	162		1430
125	63	88	80	185		1970
125	90	88	85	185	1450	2060
125	110	88	88	185	1600	2270
160	90	105	85	216	2630	3677
160	110	105	91	216	2769	3796
200	63	130	80	258		6320
200	110	130	93	258	5032	6520
200	160	130	115	258	4900	7350
225	110	126	90	279	7130	9600
225	160	126	114	279	7475	10100
250	110	136	90	305	9840	12950
250	160	136	115	305	10140	13420

- Moulded in PE 100-RC with long collar
- Alternative electrofusion solution: spigot saddle (cod. 21.20)

COD. 20.21

90° REDUCED TEE ASSEMBLED

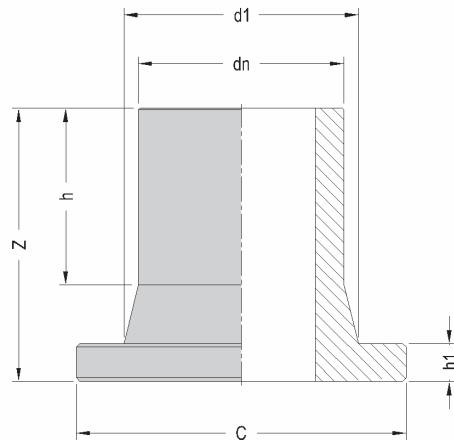


DIMENSIONS						WEIGHTS		
dn	dn1	h	h1	Z	Z1	SDR 17 PN 10	SDR 11 PN 16	SDR 7,4 PN 25
63	32	68	61	104	183		389	570
63	40	68	52	104	175		365	590
63	50	68	57	104	173		440	545
75	40	75	60	128	203		640	871
75	50	75	59	128	209		625	895
75	63	75	67	128	209		660	935
90	50	81	61	141	221	700	975	1490
90	63	81	68	141	230	715		1370
90	75	81	71	141	222	780	1015	1600
110	50	95	57	162	251	1070	1635	
110	63	95	69	164	265	1115		2430
110	75	95	72	164	252	1140	1800	2490
110	90	95	81	164	259	1170		2370
125	75	90	78	186	282	1630	2180	2680
125	90	90	81	186	281			3450
125	110	90	84	186	282			3580
140	90	95	80	182	292	3045	2900	4630
140	110	95	83	182	281	2255	2920	4685
140	125	95	89	182	285	2300	3030	4850

DIMENSIONS						WEIGHTS		
dn	dn1	h	h1	Z	Z1	SDR 17 PN 10	SDR 11 PN 16	SDR 7,4 PN 25
160	110	105	86	216	333			6915
160	125	105	91	216	323	3365	5250	6970
160	140	105	92	216	321	3435	5005	7100
180	125	120	88	241	354	5120	6510	
180	140	120	96	241	357	5190	6645	
180	160	120	101	241	358	5295	6760	
200	140	130	95	258	374	6380	8360	
200	180	130	109	258	376	6510	9400	
225	90	136	99	282	463	8030	10700	
225	125	136	100	282	463	8780	10995	
225	180	136	125	282	435	9030	11960	
225	200	136	130	282	427	9230	12865	
250	180	137	124	304	471	11700	15775	
250	200	137	137	304	472	11450	17420	
250	225	137	137	304	466	12120	16185	
315	160	174	110	388	641	21500	30585	
315	200	174	130	388	607	22815	32595	
315	225	174	138	388	605	24980	30400	
315	250	174	150	388	604	28600	31400	

- Components moulded in PE 100-RC with long collar
- On request other diameters assembled by buttfusion system with a reducer on the central exit
- Alternative electrofusion solution: spigot saddle (cod. 21.20)
- Delivery times to be agreed according to quantity
- Buttfusion unadvised for diam. < 63 mm

22 COD. 20.30 STUB END



DIMENSIONS										WEIGHTS				
h				h1			Z			d1	C	SDR 17	SDR 11	SDR 7,4
dn	PN 10	PN 16	PN 25	PN 10	PN 16	PN 25	PN 10	PN 16	PN 25			PN 10	PN 16	PN 25
20	45			7			67			27	45	25		
25	48 50			9 10			75 75			33	58	40 45		
32	68 69			10 11			96 95			40	68	55 80		
40	63	62	69	11	11	12	87	87	94	50	78	70	87	100
50	62	61	66	12	12	13	88	95	94	61	88	97	120	144
63	66	86	65	14	14	16	98	120	96	75	102	145	180	228 ●
75	74	94	68	16	16	18	116	130	109	89	122	250	285	400 ●
90	98	97	81	17	17	20	140	140	121	105	138	376	405	549 ●
110	112	112	87	18	18	21	155	153	128	125	158	485	706	875 ●
125	93	122	107	18	25	28	131	167	161	132	158	500	820	1225 ●
140	104	108	105	18	25	29	154	156	159	155	187	788	1140	1650 ●
160	151	141	104	18	31	29	194	196	160	175	212	1029	1541	2060 ●
180	118	145	114	20	30	36	169	196	175	183	212	1139	1940	2400 ●
200	116	112	112	24	32	36	181	182	188	232	268	2096	2834	3830 ●
225	125	152	143	24	32	36	190	219	209	235	268	2130	3395	●
250	134	133	123	25	35	40	205	205	203	285	320	3370	4645	●
280	165	165	164	25	35	40	220	230	234	291	320	3400	5373	●
315	202	205	143	25	35	45	267	275	228	335	370	5330 ●	8180 ●	●
355	200	200		30	40		270	280		373	430	9000 ●	12640 ●	
400	230	230		38	48		308	310		427	486	12326 ●	15800 ●	
450												●	●	
500												●	●	
560												●	●	
630												●	●	

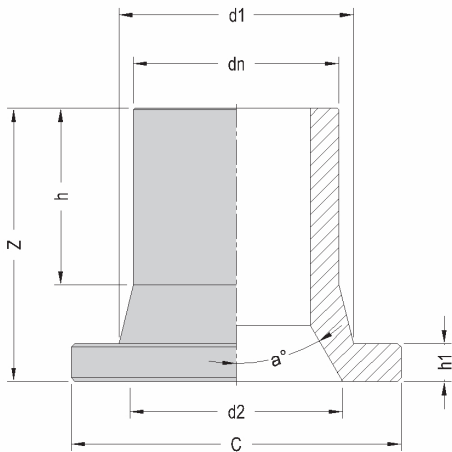
• stub end complete with NBR gasket

• on request

— Moulded in PE 100-RC with long collar
— Buttfusion unadvised for diam. < 63 mm

COD. 20.34

STUB END FOR BUTTERFLY VALVE

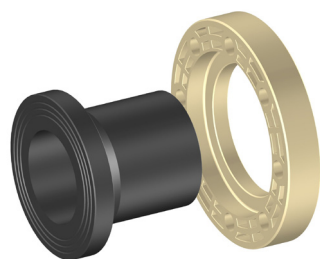


DIMENSIONS													WEIGHTS		
h			h1		Z		d1	C	a°		d2		D	SDR 17	SDR 11
dn	PN 10	PN 16	PN 10	PN 16	PN 10	PN 16			PN 10	PN 16	PN 10	PN 16	Butterfly valve	PN 10	PN 16
110	112	112	18	18	155	153	125	158	30		104		100	485	
110	112	112	18	18	155	153	125	158		30		104	100		673
140	104	108	18	25	154	156	155	187		35		125	125		1140
160	151	141	21	31	194	196	175	212	30		149		150	1200	
160	109	141	21	31	194	196	175	212		30		161	150		1451
180	118	145	20	30	169	196	183	212		30		160	150		1940
200	116	112	24	32	181	182	232	268	25		210		200	1875	
200	116	112	24	32	181	182	232	268		25		213	200		2465
225	125	152	24	32	190	219	235	268	30		208		200	2130	
225	125	152	24	32	190	219	235	268		30		212	200		3140
250	134	133	25	35	205	205	285	320	25		258		250	3370	
250	134	133	25	35	205	205	285	320		30		265	250		4695
280	165	165	25	35	220	230	291	320	20		255		250	3400	
280	165	165	25	35	220	230	291	320		25		260	250		5170
315	202	205	25	35	267	275	335	370	20		304		300	5300 ●	
315	202	205	25	35	267	275	335	370		25		308	300		9200 ●

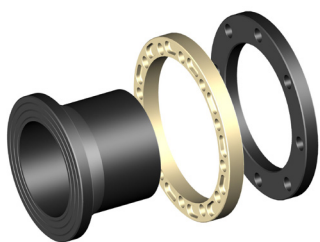
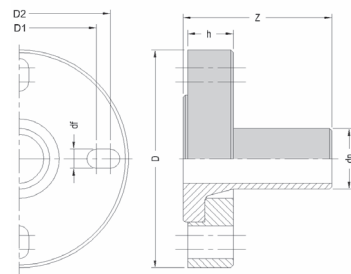
• stub end complete with NBR gasket

_ Moulded in PE 100-RC with long collar

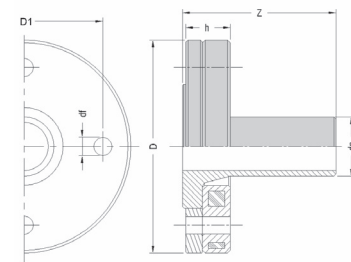
24 COD. 20.47 STUB END/PP FLANGE SYSTEM



type A - stub end and PP flange



type B - stub end, steel-PP covered flange and PP ring



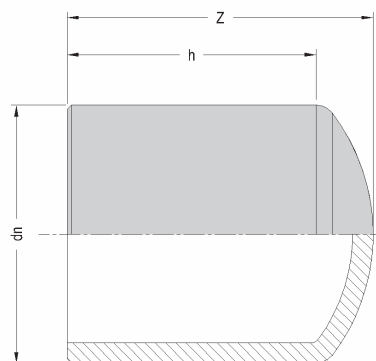
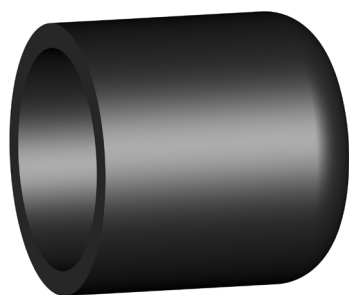
dn	DIMENSIONS							WEIGHTS		
	D STEEL	D	D1	D2	h	Z	df	HOLES N.	PN	TYPE
40	32/40	150	100	110	24	87	18	4	PN16	A
50	40/50	165	110	125	28	95	18	4	PN16	A
63	50/60/65	184	125	145	30	120	18	4	PN16	A
75	60/65/80	200	135	160	33	130	18	8	PN16	A
90	80	200	160		33	140	18	8	PN16	A
110	100	220	180		35	124	18	8	PN16	A
125	100	220	180		35	167	18	8	PN16	A
140	125	250	210		48	156	18	8	PN16	B
160	150	285	240		53	196	22	8	PN16	B
180	150	285	240		53	196	22	8	PN16	B
200	200	340	295		57	182	22	12	PN16	B
225	200	340	295		57	219	22	12	PN16	B
250	250	419	355		66	205	26	12	PN16	B
280	250	419	355		66	230	26	12	PN16	B
315	300	478	410		67	275	26	12	PN16	B
200	200	340	295		57	182	22	8	PN10	B
225	200	340	295		57	219	22	8	PN10	B
250	250	395	350		63	205	22	12	PN10	B
280	250	395	350		63	235	22	12	PN10	B
315	300	445	400		67	275	22	12	PN10	B

• stub end complete with NBR gasket

- _ Stub end moulded in PE 100-RC with long collar
- _ For the correct assembling use NBR gaskets
- _ Maximum tightness guarantee

- _ No deformation
- _ Tightening of the thread bar/bolts according to cross sequence
- _ Buttfusion unadvised for diam. < 63 mm

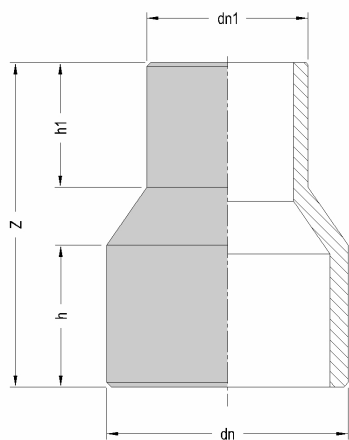
COD. 20.35 CAP



DIMENSIONS			WEIGHTS		
dn	h	Z	SDR 17	SDR 11	SDR 7,4
			PN 10	PN 16	PN 25
20	54	59			15
25	60	68		16	20
32	53	59		18	40
40	57	68	31	35	42
50	61	74	37	51	76
63	64	80	65	85	115
75	74	89	100	150	200
90	82	100	155	235	316
110	91	118	270	406	600
125	102	122	350	570	790
140	103	125	450	780	1150
160	101	134	655	960	1500
180	114	150	970	1450	
200	119	163	1273	1873	
225	124	180	1729	2660	
250	132	179	2252	3355	
280	170	278	3870	5700	
315	175	298	5052	8052	

- _ Moulded in PE 100-RC with long collar
- _ Buttfusion unadvised for diam. < 63 mm

26 COD. 20.50 REDUCER



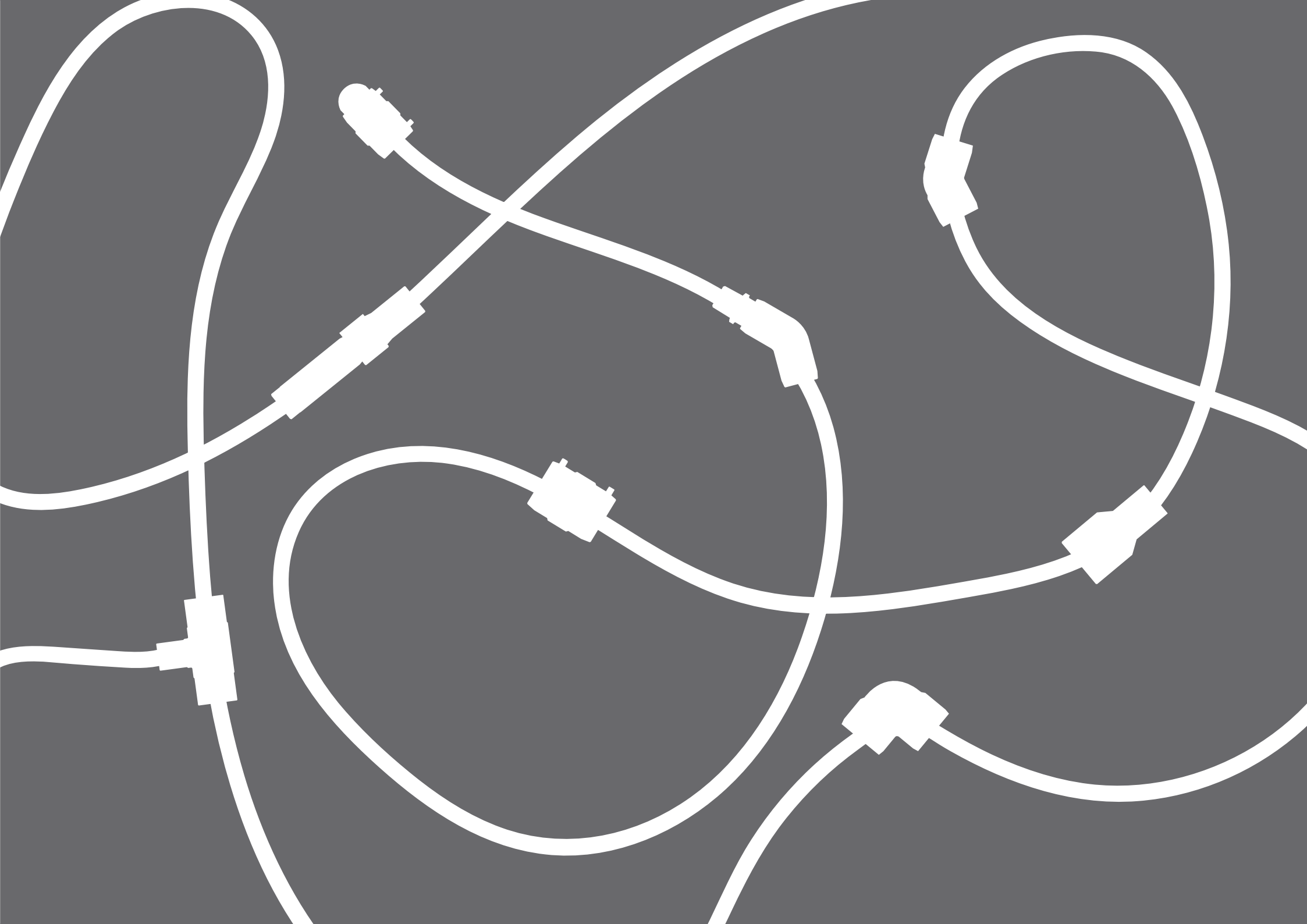
• on request

- Moulded in PE 100-RC with long collar
- Buttfusion unadvised for diam. < 63 mm

DIMENSIONS					WEIGHTS		
dn	dn1	h	h1	Z	SDR 17	SDR 11	SDR 7,4
					PN 10	PN 16	PN 25
25	20	49	50	113		22	20
32	20	55	52	124		28	
32	25	61	59	130		32	30
40	20	59	52	130		40	
40	25	59	54	128		43	
40	32	61	48	125	40	48	70
50	25	60	50	135		62	80
50	32	60	47	134		63	90
50	40	60	62	134	55	72	110
63	25	64	57	140		93	
63	32	62	63	142	70		
63	32	65	58	142		99	
63	32	63	62	143			130
63	40	68	52	139	70	106	155
63	50	63	57	132	80	113	150
75	40	72	60	147	105	155	230
75	50	72	59	153	110	165	240
75	63	73	67	154	135	193	280
90	50	82	61	162	200	248	345
90	63	80	68	169	248	273	400
90	75	83	71	164	206	302	442
110	50	88	57	177	280	394	
110	63	87	69	188	284	423	555
110	75	85	72	173	285	438	620
110	90	86	81	181	330	483	679
125	63	96	68	199		571	
125	75	95	78	191	385	602	790
125	90	96	81	191	430	625	855
125	110	96	84	192	460	720	995
140	90	95	80	205	528	815	1145
140	110	94	83	193	560	869	1215
140	125	95	89	198	590	915	1380
160	90	101	82	221	775	1093	
160	110	101	103	270	959		
160	110	101	86	218		1146	1565
160	125	101	91	208	735	1169	1645
160	140	101	92	206	835	1235	1780

DIMENSIONS					WEIGHTS		
dn	dn1	h	h1	Z	SDR 17	SDR 11	SDR 7,4
					PN 10	PN 16	PN 25
180	90	110	90	262	990	1430	
180	125	107	88	220	1040	1515	
180	140	105	96	221	1060	1610	•
180	160	107	101	224	1165	1698	•
200	110	130	100	275	1436	2039	
200	140	115	95	231	1397	1940	•
200	160	116	101	252	1430	2247	•
200	180	117	109	236	1460	2300	•
225	90	121	89	298	1860		
225	90	130	99	311		2790	
225	125	131	100	288	1930		
225	125	130	89	300		3500	
225	160	130	117	288	2040		
225	160	133	117	291		3036	•
225	180	132	125	285	2180	3010	•
225	200	132	130	277	2263	3337	•
250	160	135	115	315	2528		
250	160	140	120	320		4110	
250	180	138	124	304	2700	3950	
250	200	140	130	301	2703	4107	
250	225	137	134	296	2855	4630	
280	200				•	•	
280	225				•	•	
280	250				•	•	
315	160	98 ★	110	351	3800	5693	
315	200	169	132	390	5100		
315	200	171	128	386		7530	
315	225	173	138	389	5180	8030	
315	250	173	150	381	5540	8125	
315	280				•	•	
355	250				•	•	
355	280				•	•	
355	315				•	•	
400	280				•	•	
400	315				•	•	
400	355				•	•	

★ diam. 315 with short collar





TRANSITION FITTINGS SUITABLE FOR WATER & GAS

STEEL/PE COUPLING // TRANSITION INSERT // STEEL/PE COUPLING //
COPPER/PE COUPLING // STEEL/PE COUPLING WITH EXTENSION //
EF TRANSITION SOCKET // EF TRANSITION 90° AND 45° ELBOW //
EF TRANSITION SOCKET WITH FREE NUT // EF TRANSITION 90° AND 45° ELBOW
WITH FREE NUT // EF TRANSITION SPIGOT SADDLE //
EF SPIGOT SADDLE FOR SHUT-OFF EQUIPMENT //
STEEL PP COVERED FLANGE // ALUMINIUM FLANGE //
STEEL FLANGE // BLANK STEEL FLANGE //

With reference to the Regulation (CE) N. 1907/2006 of the European Parliament and the Council of 18th December 2006 concerning the registration, the evaluation, the authorisation and the restriction of chemicals (REACH), with special reference to certain components made of brass integrated on electrofusion fittings and electrofusion transition fittings, visit the special “REACH Declaration” on the website www.eurostandard.it

30 COD. 20.60 STEEL/PE COUPLING

SDR 11 – PN 16

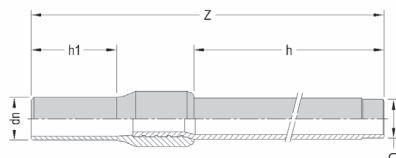
type A



type F



type H



CLEARLY SPECIFY THE REQUESTED VERSION

- _ 20.60 **A** galvanized
- _ 20.60 **F** galvanized with thread
- _ 20.60 **H** galvanized coated with thread

DIMENSIONS							WEIGHTS		
dn	D	STEEL EXTERNAL DIAMETER	STEEL THICKNESS	h	h1	Z	TYPE A	TYPE F	TYPE H
25	¾"	26,9	2,6	300	97	495	635	635	694
32	1"	33,7	3,2	300	103	499	945	942	1036
40	1" ¼	42,4	3,2	300	106	508	1259	1229	1337
50	1" ½	48,3	3,2	300	117	516	1430	1430	1585
63	2"	60,3	3,6	300	135	545	2120	2149	2301
75	2" ½	76,1	3,6	300	165	580	2900	2900	3073
90	3"	88,9	4,0	300	162	590	3747	3743	3860
110	4"	114,3	4,5	300	203	635	5650	5612	5980
125	4"	114,3	4,5	300	205	630	5950	5950	6180

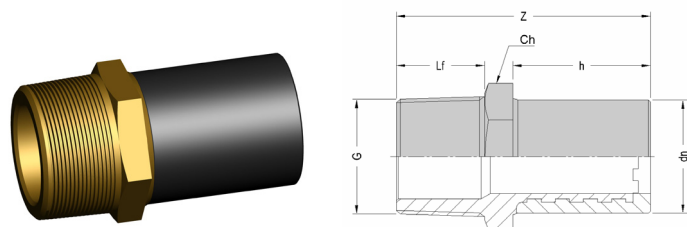
- _ **Moulded in PE 100-RC**
- _ Do not cut the steel part as it could origin deformations on PE collar due to overheating
- _ Steel pipe according to UNI EN ISO 3183 and galvanized according to UNI EN 10240 A.1 ("lead free galvanized pipe")

- _ Type A: galvanization removed on the end steel section where the welding is carried out
- _ Type H: steel pipe coating according to standard UNI 9099 with triple coat (R3) and with reinforced thickness class (R)
- _ Buttfusion unadvised for diam < 63 mm

COD. 21.77 - COD. 21.78

TRANSITION INSERT IN BRASS

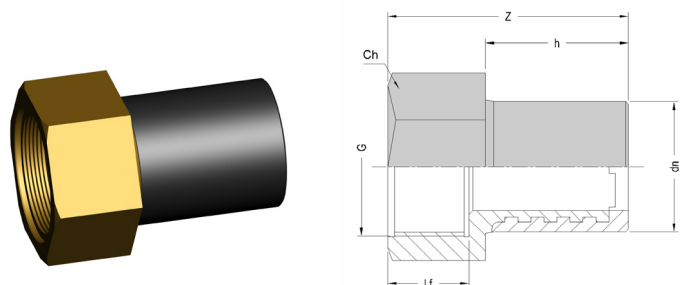
MALE SDR 7,4 - PN 25



DIMENSIONS						WEIGHTS
dn	G	Lf	h	Z	Ch	
20	1/2"	15	41	61	22	63
25	3/4"	16	41	62	27	87
32	1"	19	44	70	34	150
40	1" 1/4	21	49	78	42	250
50	1" 1/2	23	55	88	52	379
63	2"	26	63	100	65	643
75	2" 1/2	31	70	113	86	1105
90	3"	34	79	125	97	1630
110	4"	40	82	134	125	2270

Ch = tightening key size

FEMALE SDR 7,4 - PN 25



DIMENSIONS						WEIGHTS
dn	G	Lf	h	Z	Ch	
20	1/2"	15	41	59	27	85
25	3/4"	17	41	61	34	130
32	1"	19	44	66	40	180
40	1" 1/4	21	49	76	50	320
50	1" 1/2	21	55	82	55	409
63	2"	28	63	96	67	637
75	2" 1/2	34	70	109	86	1095
90	3"	37	79	121	97	1506
110	4"	43	82	130	125	2372

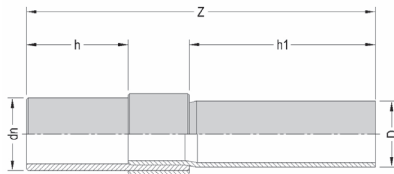
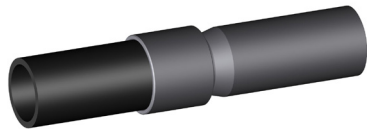
Ch = tightening key size

- Moulded in PE 100-RC
- Weldable with electrofusion EURO SDR 11 and SDR 7,4 fittings - in case of use with other brand fittings, please contact EUROSTANDARD in advance
- Extension of the metallic overmoulded part on the whole length

- Measure and respect the insertion depth inside the electrofusion fitting
- Weld only using electrofusion fittings
- Scraping of the PE end is compulsory
- During the screwing, lock the metallic hexagon to avoid any stress on the PE part

32 COD. 20.65 STEEL/PE COUPLING

SDR 11 - PN 16



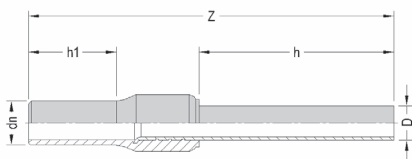
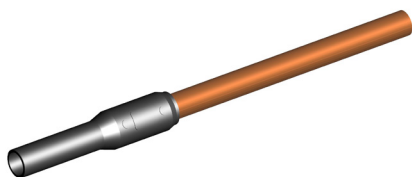
DIMENSIONS							WEIGHTS
dn	D	STEEL EXTERNAL DIAMETER	STEEL THICKNESS	h	h1	Z	
140	5"	139,7	4,8	240	310	690	12200
160	6"	168,3	4,8	270	310	720	14900
180	6"	168,3	4,8	270	310	720	18100
200	8"	219,1	6,4	310	310	785	27190
225	8"	219,1	6,4	310	310	785	30150
250	10"	273,0	6,3	310	310	800	35750
280	10"	273,0	5,6	310	310	800	50000
315	10"	273,0	5,6	315	310	820	78000
315	12"	323,9	6,3	400	370	970	83000

- Do not cut the steel part as it could origin deformations on PE collar due to overheating
- Steel pipe according to UNI EN ISO 3183 o ANSI API 5L gr. B and galvanized according to UNI EN 10240 A.1 ("lead free galvanized pipe")
- Galvanizing removed on the welding end

COD. 20.62

COPPER/PE COUPLING

SDR 11 - PN 16



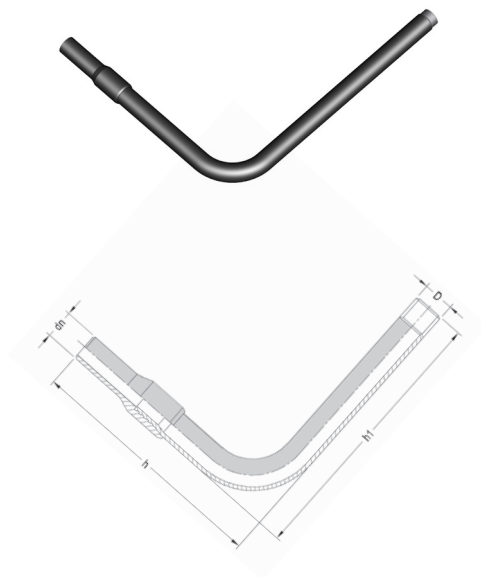
DIMENSIONS						WEIGHTS
dn	D	COPPER THICKNESS	h	h1	Z	
25	18	1,5	300	97	495	335
25	22	1,5	300	97	495	375
32	22	1,5	300	103	500	425
32	28	1,5	300	103	500	481

- Moulded in PE 100-RC
- Copper pipe according to standard UNI EN 1057
- Buttfusion welding unadvised
- For gas networks according to standard UNI 7129-1

34 COD. 20.61

STEEL/PE COUPLING WITH EXTENSION GALVANIZED COATED THREADED

SDR 11 – PN 16



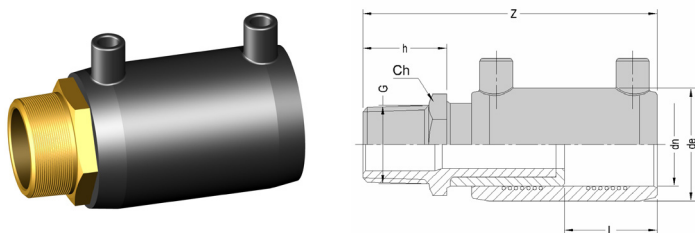
DIMENSIONS						WEIGHTS
dn	D	STEEL EXTERNAL DIAMETER	STEEL THICKNESS	h	h1	TYPE R
25	¾"	26,9	2,6	520	820	2094
32	1"	33,7	3,2	530	825	3157
40	1" ¼	42,4	3,2	555	835	3964
50	1" ½	48,3	3,2	640	760	4690
63	2"	60,3	3,6	670	810	6540

- Moulded in PE 100-RC
- Steel pipe according to UNI EN ISO 3183 and galvanized according to UNI EN 10240 A.1 ("lead free galvanized pipe")
- Steel pipe coating according to standard UNI 9099 with triple coat (R3) and with reinforced thickness class (R)
- Buttfusion unadvised for diam < 63 mm
- For gas networks according to standard UNI 7129-1

COD. 21.61 - COD. 21.62

ELECTROFUSION TRANSITION SOCKET
WITH BRASS INSERT

MALE SDR 7,4 - PN 25



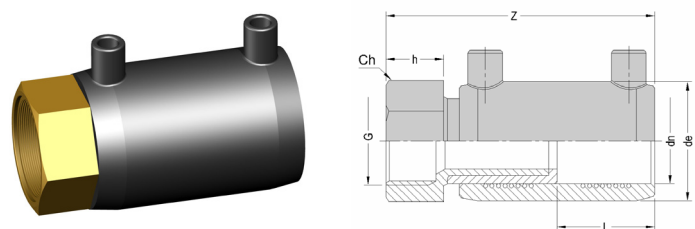
DIMENSIONS							WEIGHTS
dn	G	de	L	h	Z	Ch	
20	1/2"	33	33	20	96	22	110
25	3/4"	38	33	21	97	27	150
32	1"	46	38	26	111	34	225
40	1" 1/4	56	44	29	124	42	356
50	1" 1/2	68	49	33	139	52	551
63	2"	82	54	37	158	65	874
75	2" 1/2	99	60	43	173	86	1408
90	3"	116	65	46	190	97	2130
110	4"	145	70	52	204	125	3082

Ch = tightening key size

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC				
dn	SDR 17	SDR 11	SDR 9	SDR 7,4
20		• ▲	• ▲	•
25		• ▲	•	•
32		•	•	•
40		•	•	•
50		•	•	•
63		•	•	•
75	•	•	•	•
90	•	•	•	•
110	•	•	•	•

▲ minimum weldable thickness 3 mm

FEMALE SDR 7,4 - PN 25



DIMENSIONS							WEIGHTS
dn	G	de	L	h	Z	Ch	
20	1/2"	33	33	18	94	27	136
25	3/4"	38	33	20	96	34	186
32	1"	46	38	22	107	40	265
40	1" 1/4	56	44	27	122	50	429
50	1" 1/2	68	49	27	133	55	581
63	2"	82	54	33	154	67	867
75	2" 1/2	99	60	39	169	86	1430
90	3"	116	65	42	186	97	493
110	4"	145	70	48	200	125	3180

Ch = tightening key size

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC				
dn	SDR 17	SDR 11	SDR 9	SDR 7,4
20		• ▲	• ▲	•
25		• ▲	•	•
32		•	•	•
40		•	•	•
50		•	•	•
63		•	•	•
75	•	•	•	•
90	•	•	•	•
110	•	•	•	•

▲ minimum weldable thickness 3 mm

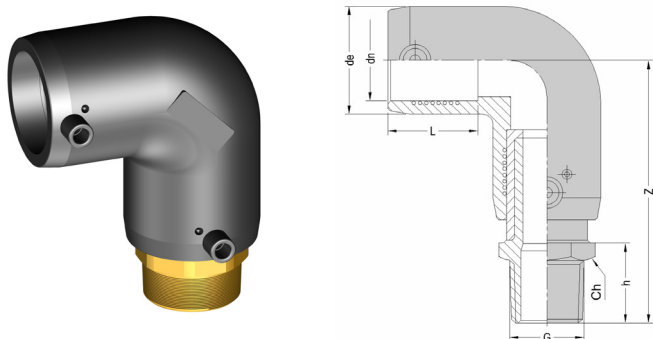
- Moulded in PE 100-RC
- During the screwing, lock the metallic hexagon to avoid any stress on the PE part
- Do not remove the insert

36

COD. 21.65 - COD. 21.66

ELECTROFUSION TRANSITION 90° ELBOW WITH BRASS INSERT

MALE SDR 7,4 - PN 25



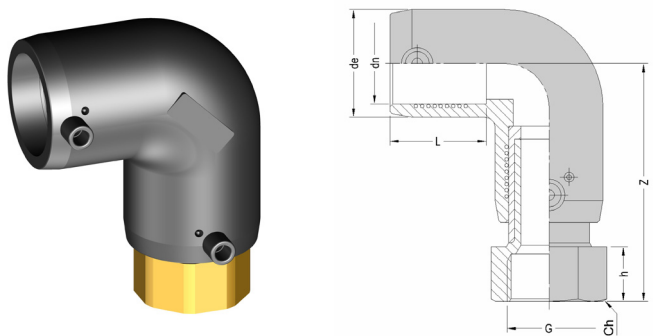
DIMENSIONS							WEIGHTS
dn	G	de	L	h	Z	Ch	
20	1/2"	34	33	20	81	22	132
25	3/4"	38	33	21	83	27	125
32	1"	46	39	26	106	34	285
40	1" 1/4	56	48	29	114	42	448
50	1" 1/2	68	54	30	129	52	697
63	2"	83	52	37	151	65	1109
75	2" 1/2	97	64	43	169	86	1725
90	3"	116	70	46	190	97	2666
110	4"	142	76	52	210	125	3953

Ch = tightening key size

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC				
dn	SDR 17	SDR 11	SDR 9	SDR 7,4
20		● ▲	● ▲	●
25		● ▲	●	●
32		●	●	●
40		●	●	●
50		●	●	●
63		●	●	●
75	●	●	●	●
90	●	●	●	●
110	●	●	●	●

▲ minimum weldable thickness 3 mm

FEMALE SDR 7,4 - PN 25



DIMENSIONS							WEIGHTS
dn	G	de	L	h	Z	Ch	
20	1/2"	34	33	18	79	27	160
25	3/4"	38	33	20	82	34	220
32	1"	46	39	22	102	40	307
40	1" 1/4	56	48	27	111	50	528
50	1" 1/2	68	54	27	121	55	727
63	2"	83	52	33	147	67	1103
75	2" 1/2	97	64	39	165	86	1735
90	3"	116	70	42	186	97	2619
110	4"	142	76	48	206	125	4055

Ch = tightening key size

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC				
dn	SDR 17	SDR 11	SDR 9	SDR 7,4
20		● ▲	● ▲	●
25		● ▲	●	●
32		●	●	●
40		●	●	●
50		●	●	●
63		●	●	●
75	●	●	●	●
90	●	●	●	●
110	●	●	●	●

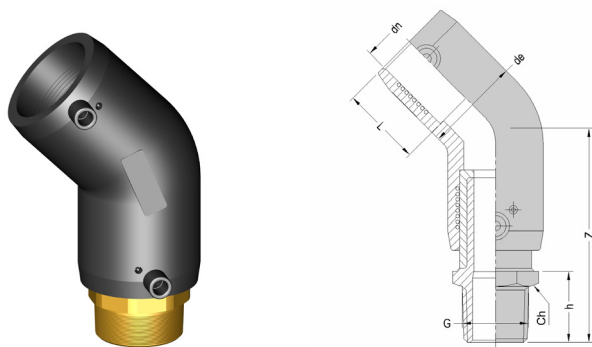
▲ minimum weldable thickness 3 mm

- Moulded in PE 100-RC
- During the screwing, lock the metallic hexagon to avoid any stress on the PE part
- Do not remove the insert

COD. 21.67 - COD. 21.68

ELECTROFUSION TRANSITION 45° ELBOW
WITH BRASS INSERT

MALE SDR 7,4 - PN 25



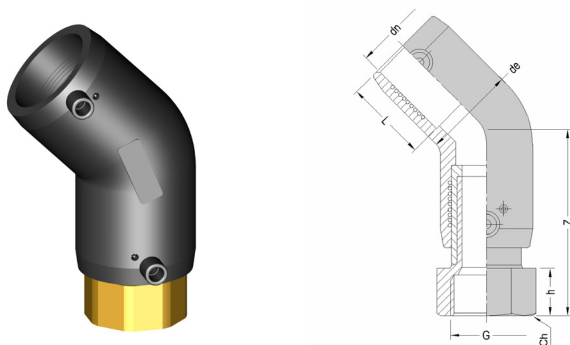
DIMENSIONS							WEIGHTS
dn	G	de	L	h	Z	Ch	
25	¾"	39	33	21	76	27	125
32	1"	46	39	26	88	34	260
40	1" ¼	56	48	29	104	42	425
50	1" ½	68	54	27	114	52	650
63	2"	82	52	37	133	65	1050
75	2" ½	97	64	43	151	86	1680
90	3"	116	70	46	170	97	2520
110	4"	142	76	52	178	125	3727

Ch = tightening key size

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC				
dn	SDR 17	SDR 11	SDR 9	SDR 7,4
25		● ▲	●	●
32		●	●	●
40		●	●	●
50		●	●	●
63		●	●	●
75	●	●	●	●
90	●	●	●	●
110	●	●	●	●

▲ minimum weldable thickness 3 mm

FEMALE SDR 7,4 - PN 25



DIMENSIONS							WEIGHTS
dn	G	de	L	h	Z	Ch	
25	¾"	39	33	20	75	34	210
32	1"	46	39	22	84	40	300
40	1" ¼	56	48	27	101	50	520
50	1" ½	68	54	27	108	55	680
63	2"	82	52	33	129	67	1030
75	2" ½	97	64	39	147	86	1725
90	3"	116	70	42	166	97	2416
110	4"	142	76	48	174	125	3829

Ch = tightening key size

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC				
dn	SDR 17	SDR 11	SDR 9	SDR 7,4
25		● ▲	●	●
32		●	●	●
40		●	●	●
50		●	●	●
63		●	●	●
75	●	●	●	●
90	●	●	●	●
110	●	●	●	●

▲ minimum weldable thickness 3 mm

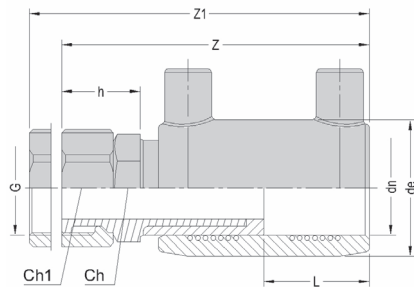
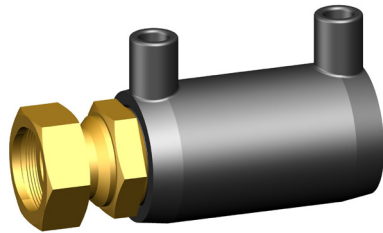
- Moulded in PE 100-RC
- During the screwing, lock the metallic hexagon to avoid any stress on the PE part
- Do not remove the insert

38

COD. 21.70

ELECTROFUSION TRANSITION SOCKET WITH BRASS INSERT AND FREE NUT

SDR 7.4 – PN 25



DIMENSIONS									WEIGHTS
dn	G	de	L	h	Z	Z1	Ch	Ch1	
20	½"	33	33	22	98	108	22	27	162
25	¾"	38	33	22	98	108	27	30	132
32	1"	46	38	27	112	120	32	36	270
40	1" ¼	56	44	30	125	141	42	50	313
50	1" ½	68	49	32	137	152	52	58	495
63	2"	82	54	39	160	175	65	67	805

Ch = tightening key size

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC			
dn	SDR 11	SDR 9	SDR 7,4
20	● ▲	● ▲	●
25	● ▲	●	●
32	●	●	●
40	●	●	●
50	●	●	●
63	●	●	●

▲ minimum weldable thickness 3 mm

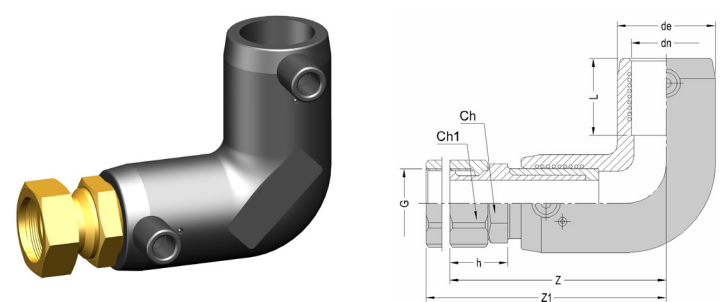
- Moulded in PE 100-RC
- During the screwing, lock the metallic hexagon to avoid any stress on the PE part
- Do not remove the insert

COD. 21.71

ELECTROFUSION TRANSITION 90° ELBOW

WITH BRASS INSERT AND FREE NUT

SDR 7,4 - PN 25



DIMENSIONS										WEIGHTS		WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC			
dn	G	de	L	h	Z	Z1	Ch	Ch1				dn	SDR 11	SDR 9	SDR 7,4
25	¾"	38	33	22	84	88	27	30		200		25	● ▲	●	●
32	1"	46	39	27	100	112	32	36		262		32	●	●	●
40	1" ¼	56	48	30	114	126	42	50		393		40	●	●	●
50	1" ½	68	54	32	126	136	52	58		640		50	●	●	●
63	2"	83	52	39	153	157	65	67		1030		63	●	●	●

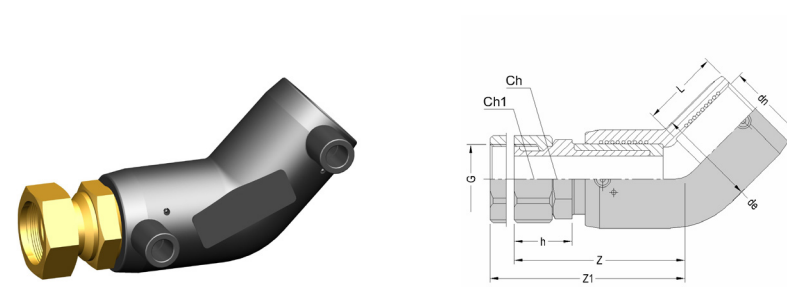
Ch = tightening key size ▲ minimo spessore saldabile 3 mm

COD. 21.72

ELECTROFUSION TRANSITION 45° ELBOW

WITH BRASS INSERT AND FREE NUT

SDR 7,4 - PN 25



DIMENSIONS										WEIGHTS		WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC			
dn	G	de	L	h	Z	Z1	Ch	Ch1				dn	SDR 11	SDR 9	SDR 7,4
32	1"	46	39	27	89	94	32	36		242		32	●	●	●
40	1" ¼	56	48	30	104	116	42	50		378		40	●	●	●
50	1" ½	68	54	32	112	122	52	58		600		50	●	●	●
63	2"	82	52	39	135	145	65	67		970		63	●	●	●

Ch = tightening key size

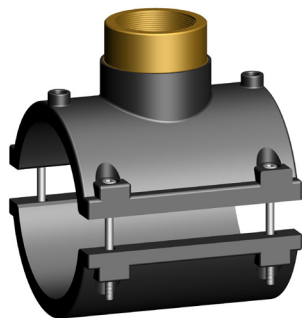
- Moulded in PE 100-RC
- During the screwing, lock the metallic hexagon to avoid any stress on the PE part
- Do not remove the insert

40 COD. 21.63

ELECTROFUSION TRANSITION SPIGOT SADDLE WITH BRASS INSERT

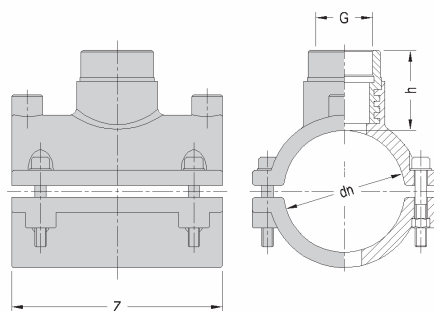
SDR 11 - PN 16

FEMALE



DIMENSIONS				WEIGHTS
dn	G	h	Z	
110	1" ½	50	160	1300
110	2"	71	160	1555
125	1" ½	47	160	1415
125	2"	68	160	1680
140	1" ½	47	160	1565
140	2"	68	160	1850
160	1" ½	50	160	1750
160	2"	72	160	2013

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC		
dn	SDR 17	SDR 11
110x	•	•
125x	•	•
140x	•	•
160x	•	•



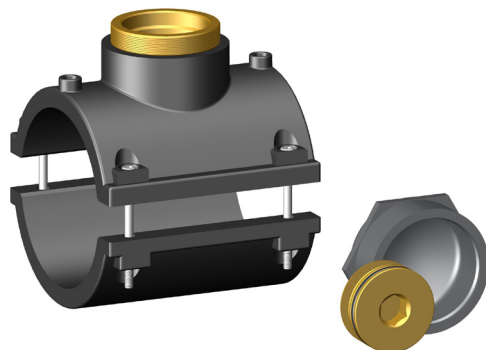
- Moulded in PE 100
- During the screwing, avoid any stress on the PE part

COD. 21.64

ELECTROFUSION SPIGOT SADDLE FOR SHUT-OFF EQUIPMENT

WITH BRASS INSERT

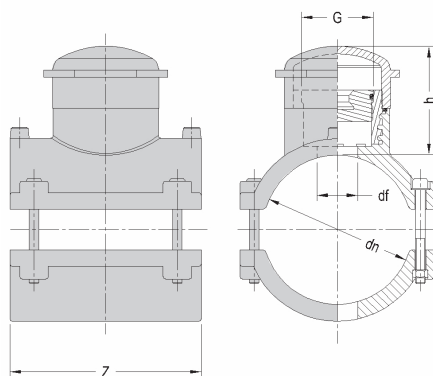
SDR 11 - PN 16



DIMENSIONS					WEIGHTS
dn	G	h	df	Z	
110	2"	90	54	160	2150
125	2"	91	54	160	2315
140	2"	92	54	160	2465
160	2"	93	54	160	2655

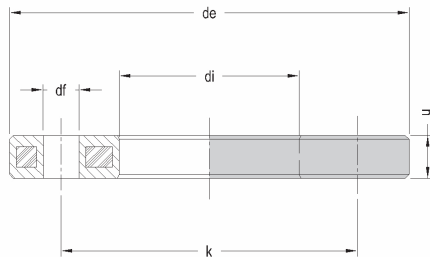
df = maximum thickness pipe boring

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC		
dn	SDR 17	SDR 11
110x	•	•
125x	•	•
140x	•	•
160x	•	•



- Moulded in PE 100
- Suitable for gas pipeline 🔥
- Brass closing cap with hexagonal seat 19 mm
- Suitable for all normal commercial shut-off equipment
- PVC external cap with O-ring seal

STEEL FLANGE COVERED PP



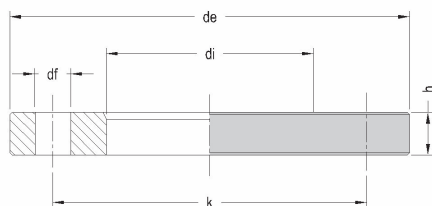
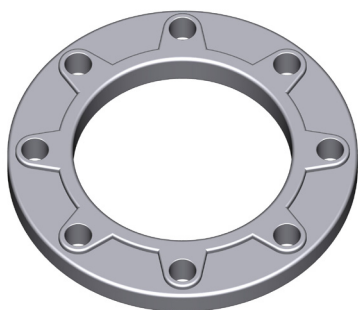
DIMENSIONS								WEIGHTS		
dn	D STEEL	de	di	h	df	k	HOLES N.	PN	PN 10	PN 16
25	20	108	36	14	14	75	4	PN10/16	300	
32	25	114	42	15	14	84	4	PN10/16	470	
40	32	139	51	17	17	100	4	PN10/16	730	
50	40	150	62	18	18	109	4	PN10/16	770	
63	50	165	78	18	18	125	4	PN10/16	1000	
75	65	185	92	18	18	145	4	PN10/16	1300	
90	80	200	108	18	18	160	8	PN10/16	1300	
110	100	220	128	18	18	180	8	PN10/16	1370	
125	100	220	135	18	18	180	8	PN10/16	1370	
140	125	250	158	18	18	210	8	PN10/16	2000	
160	150	285	179	24	22	240	8	PN10/16	2700	
180	150	285	189	24	22	240	8	PN10/16	2800	
200	200	340	236	24	22	295	8	PN10	3300	
225	200	340	238	24	22	295	8	PN10	3200	
250	250	398	289	30	22	350	12	PN10	4200	
280	250	398	294	30	22	350	12	PN10	4200	
315	300	464	339	34	22	400	12	PN10	7200	
355	350	512	376	50	22	461	16	PN10	13600	
400	400	570	430	54	26	516	16	PN10	15800	
450	450/500	675	520	45	26	621	20	PN10	•	
500	500	675	535	46	26	621	20	PN10	•	
560	600	780	620	50	30	725	20	PN10	•	
630	600	780	645	50	30	725	20	PN10	•	
200	200	340	235	26	22	295	12	PN16		3200
225	200	340	238	26	22	295	12	PN16		3000
250	250	404	289	32	25	355	12	PN16		4500
280	250	280	294	32	25	355	12	PN16		4500
315	300	474	339	34	25	410	12	PN16		7600
355	350	530	377	41	26	471	16	PN16		15600
400	400	590	430	45	30	526	16	PN16		20830

• on request

- Mating dimensions according with standard EN 1092-1 with internal diameter according to standard ISO 9624
- The pipeline diameter identifies the choice of the flange
- Flanges suitable both PN 10 and PN 16 up to diam 180 mm, for larger diameters they are different

COD. 20.40

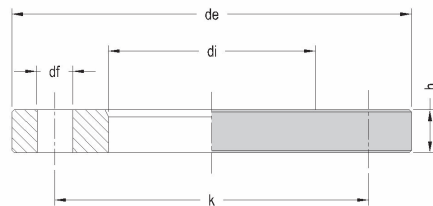
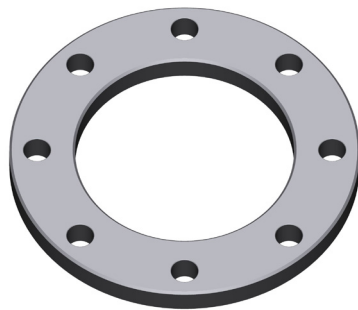
ALUMINIUM FLANGE



DIMENSIONS							WEIGHTS		
dn	D ALUMINIUM	de	di	h	df	k	HOLES N.	PN	PN 10 PN 16
25	20	105	38	12	14	75	4	PN 10/16	250
32	25	115	45	12	14	85	4	PN 10/16	250
40	32	140	55	16	18	100	4	PN 10/16	500
50	40	150	66	16	18	110	4	PN 10/16	550
63	50	165	78	20	18	125	4	PN 10/16	690
75	65	185	92	20	18	145	4	PN 10/16	880
90	80	200	108	22	18	160	8	PN 10/16	980
110	100	220	128	22	18	180	8	PN 10/16	1130
125	100	220	135	22	18	180	8	PN 10/16	1030
140	125	250	158	22	18	210	8	PN 10/16	1350
160	150	285	178	24	22	240	8	PN 10/16	1820
180	150	285	188	24	22	240	8	PN 10/16	1640
200	200	340	235	26	22	295	8	PN10	2300
225	200	340	238	26	22	295	8	PN10	2250
250	250	395	288	28	22	350	12	PN10	3030
280	250	395	294	28	22	350	12	PN10	2840
315	300	445	338	28	22	400	12	PN10	3500
200	200	340	235	26	22	295	12	PN16	2420
225	200	340	238	26	22	295	12	PN16	2310
250	250	405	288	28	25	355	12	PN16	3500
280	250	405	294	28	25	355	12	PN16	3420
315	300	460	338	32	25	410	12	PN16	5000

- Aluminium flange not painted
- Mating dimensions according to standard ISO 9624
- Flanges suitable both PN 10 and PN 16 up to diam 180 mm, for larger diameters they are different
- The pipeline diameter identifies the choice of the flange

44 COD. 20.45 STEEL FLANGE



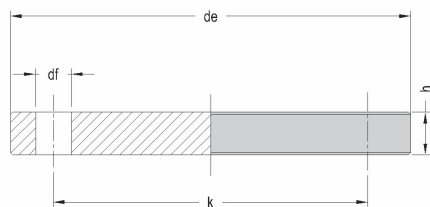
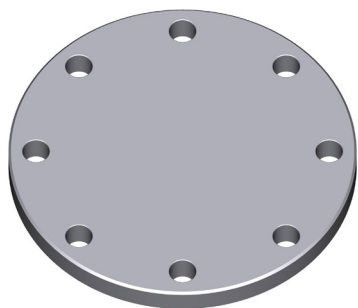
DIMENSIONS														WEIGHTS						
		de			di	h			df			k			HOLES N.					
dn	D STEEL	PN 10	PN 16	PN 25		PN 10	PN 16	PN 25	PN 10	PN 16	PN 25	PN 10	PN 16	PN 25	PN 10	PN 16	PN 25	PN 10	PN 16	PN 25
63	50			165	78			20			18			125			4			2340
75	65			185	92			22			18			145			8			3000
90	80			200	108			24			18			160			8			4000
110	100			235	128			26			22			190			8			5300
125	100			235	135			26			22			190			8			5300
140	125			270	158			28			26			220			8			7400
160	150			300	178			30			26			250			8			8900
180	150			300	188			30			26			250			8			10000
200	200	340	340	360	235	24	26	32	22	22	26	295	295	310	8	12	12	8410	8790	12000
225	200	340	340	360	238	24	26	32	22	22	26	295	295	310	8	12	12	8200	8570	12000
250	250	395	405	425	288	26	29	35	22	26	30	350	355	370	12	12	12	10840	13220	18000
280	250	395	405	425	294	26	29	35	22	26	30	350	355	370	12	12	12	10280	12590	●
315	300	445	460	485	338	26	32	38	22	26	30	400	410	430	12	12	16	12560	17810	●
355	350	505	520		376	30	35		22	26		460	470		16	16		12560	25430	
400	400	565	580		430	32	38		26	30		515	525		16	16		38000	44000	

• on request

- Steel flange not painted
- Mating dimensions according to standard EN 1092-1 with internal diameter according to standard ISO 9624
- The pipeline diameter identifies the choice of the flange

COD. 20.46

BLANK STEEL FLANGE



DIMENSIONS							WEIGHTS	
dn	D STEEL	de	h	df	k	HOLES N.	PN	
32	25	115	16	14	85	4	PN 10/16	1200
40	32	140	16	18	100	4	PN 10/16	1800
50	40	150	16	18	110	4	PN 10/16	2100
63	50	165	18	18	125	4	PN 10/16	2900
75	65	185	18	18	145	4	PN 10/16	3600
90	80	200	20	18	160	8	PN 10/16	4500
110/125	100	220	20	18	180	8	PN 10/16	5100
140	125	250	22	18	210	8	PN 10/16	6700
160/180	150	285	22	22	240	8	PN 10/16	8500
200/225	200	340	24	22	295	8	PN 10	13700
250/280	250	395	26	22	350	12	PN 10	20600
315	300	445	26	22	400	12	PN 10	30600

- Steel flange not painted
- According to standard EN 1092-1
- The pipeline diameter identifies the choice of the flange



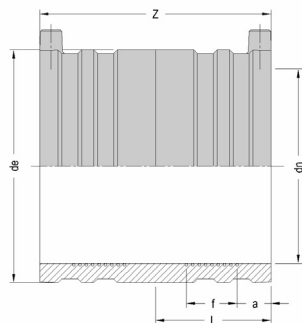
ELECTROFUSION FITTINGS SUITABLE FOR WATER & GAS

SOCKET // 90° ELBOW // 45° ELBOW //
90° TEE // 90° REDUCED TEE // CAP // REDUCER //
SPIGOT SADDLE // TAPPING SADDLE //
SPIGOT SADDLE BIG DIMENSION //
TAPPING SADDLE WITH VALVE //

With reference to the Regulation (CE) N. 1907/2006 of the European Parliament and the Council of 18th December 2006 concerning the registration, the evaluation, the authorisation and the restriction of chemicals (REACH), with special reference to certain components made of brass integrated on electrofusion fittings and electrofusion transition fittings, visit the special “REACH Declaration” on the website www.eurostandard.it

ELECTROFUSION SOCKET

SDR 17 - PN 10



DIMENSIONS						WEIGHTS
dn	de	L	f	a	Z	
32	46	38	19	12	80	75
40	56	44	22	13	90	110
50	68	49	23	14	100	155
63	82	54	26	18	111	225
110	137	70	36	18	140	633
125	153	76	39	18	152	834
160	198	86	39	22	172	1550
180	223	100	41	25	200	2158
200	233	106	41	32	212	1951
225	262	114	41	34	227	2663
250	292	122	45	41	244	4053
280	341	133	42	44	265	7905
315	369	138	47	44	275	7000
355	412	156	44	47	312	9520
400	461	170	60	41	340	14150

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC				
dn	SDR 33	SDR 26	SDR 17	
32				●
40				●
50				●
63				●
110				●
125		●		●
160		●		●
180		●		●
200	●	●		●
225	●	●		●
250	●	●		●
280	●	●		●
315	●	●		●
355	●	●		●
400	●	●		●

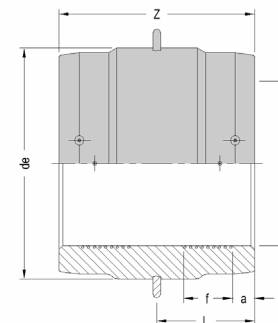
- weldable only with:
- universal ef units
 - monovalent ef unit Series Euro S1 plus
 - monovalent ef unit Series Euro S1 prior updating

_ Moulded in PE 100-RC

- _ Absolutely compulsory the use of aligning clamp for all diameters
- _ Absolutely compulsory the pipes/fittings scraping

ELECTROFUSION SOCKET

SDR 17 - PN 10



DIMENSIONS						WEIGHTS
dn	de	L	f	a	Z	
450	511	175	59	45	350	13795
500	569	179	76	47	359	16950
560	642	195	90	50	390	27990
630	716	213	99	53	425	37490

supplied with pre-pulled belts
(no need of regulation)
to avoid any expansion

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC			
dn	SDR 33	SDR 26	SDR 17
450	●	●	●
500	●	●	●
560	●	●	●
630	●	●	●

● weldable only with universal ef units

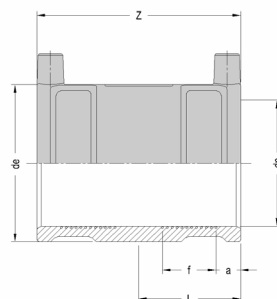
_ Moulded in PE 100-RC

- _ EF socket d. 500 - 560 - 630 mm: two separate fusion zones and electrically independent
- _ Absolutely compulsory the use of aligning clamp for all diameters
- _ Absolutely compulsory the pipes/fittings scraping

COD. 21.00.16

ELECTROFUSION SOCKET

SDR 11 - PN 16



DIMENSIONS						WEIGHTS
dn	de	L	f	a	Z	
20	33	33	15	13	70	51
25	38	33	15	12	70	55
32	46	38	19	12	80	80
40	56	44	22	13	90	116
50	68	49	23	14	100	173
63	82	54	26	18	111	231
75	93	60	32	18	121	297
90	113	65	31	20	131	421
110	137	70	32	22	140	641
125	152	76	38	18	152	820
140	170	80	49	17	161	1069
160	198	86	45	22	172	1532
180	223	100	51	25	200	2171
200	245	105	43	32	210	2971
225	277	112	48	36	225	4470
250	305	122	53	33	244	5623
280	341	133	55	38	265	7100
315	391	138	51	47	277	10390
355	430	156	60	45	312	11610
400	492	172	53	64	344	20056

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC			
dn	SDR 26	SDR 17	SDR 11
20			● ▲
25			● ▲
32			●
40			●
50			●
63			●
75		●	●
90		●	●
110		●	●
125		●	●
140		●	●
160		●	●
180		●	●
200		●	●
225		●	●
250		●	●
280	●	●	●
315		●	●
355	●	●	●
400		●	●

- weldable only with:
 - universal ef units
 - monovalent ef unit Series Euro S1 plus
 - monovalent ef unit Series Euro S1 prior updating
- ▲ minimum weldable thickness 3 mm

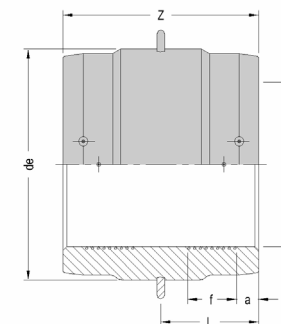
_ Moulded in PE 100-RC

- _ Absolutely compulsory the use of aligning clamp for all diameters
- _ Absolutely compulsory the pipes/fittings scraping

COD. 21.00.16

ELECTROFUSION SOCKET

SDR 11 - PN 16



DIMENSIONS						WEIGHTS
dn	de	L	f	a	Z	
450	549	175	59	46	350	21160
500	602	179	76	47	359	25350
560	672	195	90	50	385	33000
630	762	210	99	50	420	46850

supplied with pre-pulled belts
(no need of regulation)
to avoid any expansion

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC			
dn	SDR 26	SDR 17	SDR 11
450	●	●	●
500	●	●	●
560	●	●	●
630	●	●	●

● weldable only with universal ef units

_ Moulded in PE 100-RC

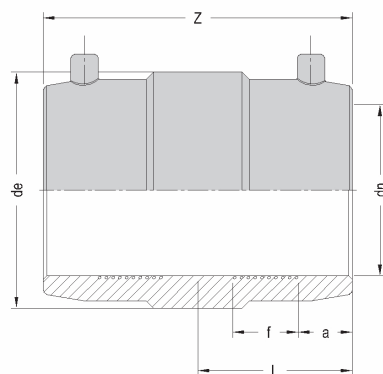
- _ EF socket d. 500 - 560 - 630 mm: two separate fusion zones and electrically independent
- _ Absolutely compulsory the use of aligning clamp for all diameters
- _ Absolutely compulsory the pipes/fittings scraping

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COD. 21.00.25

ELECTROFUSION SOCKET

SDR 7,4 - PN 25



DIMENSIONS						WEIGHTS
dn	de	L	f	a	Z	
20	33	33	15	13	70	51
25	38	33	15	12	70	55
32	46	38	19	12	80	80
40	56	44	22	13	90	97
50	68	49	23	14	100	155
63	82	54	26	18	111	231
75	99	60	36	14	120	346
90	116	65	37	14	130	490
110	145	70	36	18	140	800
125	163	76	39	18	151	1060
140	183	81	48	18	161	1453
160	207	86	53	20	172	1855
180	240	96	51	27	193	3039
200	265	101	50	31	203	4100
225	301	111	60	29	223	5850
250	332	122	54	38	243	7820
315	416	142	64	43	283	13740

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC					
dn	SDR 26	SDR 17	SDR 11	SDR 9	SDR 7,4
20			● ▲	● ▲	●
25			● ▲	●	●
32			●	●	●
40			●	●	●
50			●	●	●
63			●	●	●
75		●	●	●	●
90		●	●	●	●
110		●	●	●	●
125		●	●	●	●
140		●	●	●	●
160		●	●	●	●
180	●	●	●	●	●
200		●	●	●	●
225		●	●	●	●
250		●	●	●	●
315	●	●	●	●	●

● weldable only with universal ef units

▲ minimum weldable thickness 3 mm

_ Moulded in PE 100-RC

_ Absolutely compulsory the use of aligning clamp for all diameters

_ Absolutely compulsory the pipes/fittings scraping

TECHNICAL DATA

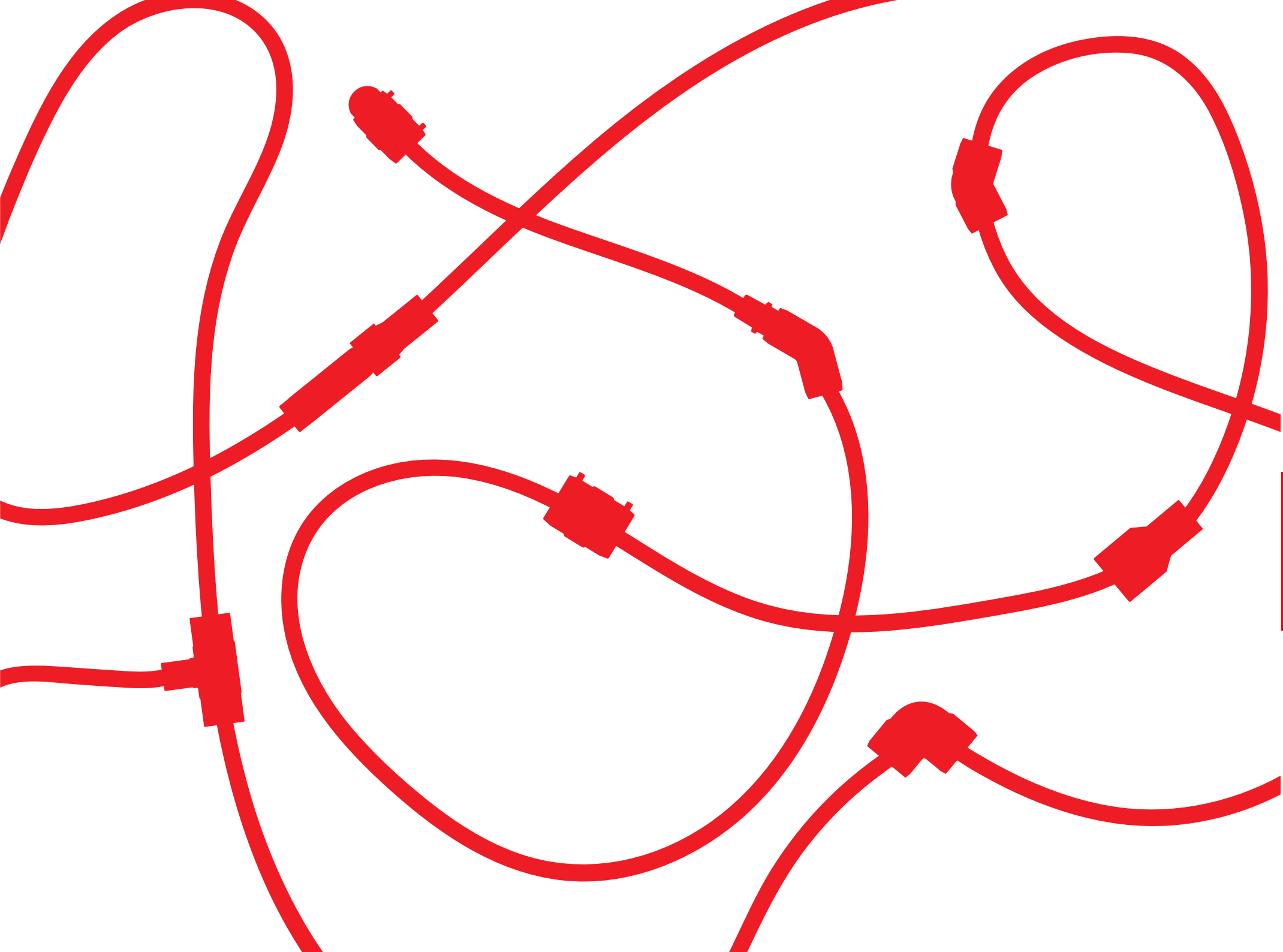
BUTTFUSION
FITTINGS

TRANSITION
FITTINGS

ELECTROFUSION
FITTINGS

WELDING UNITS

ACCESSORIES

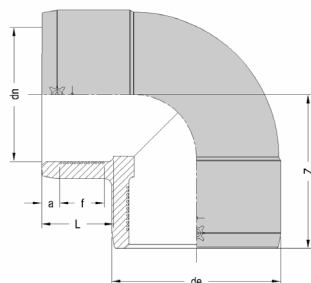


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COD. 21.11.16

ELECTROFUSION 90° ELBOW

SDR 11 - PN 16



DIMENSIONS						WEIGHTS	
dn	de	L	f	a	Z		
20	34	33	15	10	55	75	
25	38	33	15	9	57	89	
32	44	39	18	10	69	105	
40	56	48	25	11	80	209	
50	68	54	27	12	89	321	
63	80	52	27	13	103	376	
75	97	64	29	18	116	669	
90	113	70	37	18	130	887	
110	136	76	39	20	146	1334	
125	162	79	42	19	152	2200	
140	174	85	38	20	166	2472	
160	206	89	45	20	180	4133	
180	226	116	50	23	215	4835	
200	251	118	55	23	229	6650	
225	281	120	45	36	251	9280	
250	310	127	53	33	272	11600	
315	397	145	54	47	321	23000	

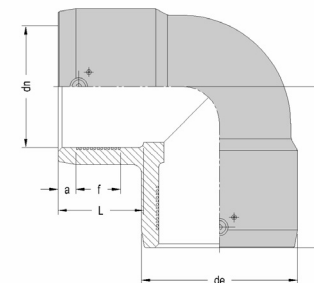
WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC			
dn	SDR 17	SDR 11	
20		● ▲	
25		● ▲	
32		●	
40		●	
50		●	
63		●	
75	●	●	
90	●	●	
110	●	●	
125	●	●	
140	●	●	
160	●	●	
180	●	●	
200	●	●	
225	●	●	
250	●	●	
315	●	●	

● weldable only with universal ef units
▲ minimum weldable thickness 3 mm

COD. 21.11.25

ELECTROFUSION 90° ELBOW

SDR 7,4 - PN 25



DIMENSIONS						WEIGHTS	
dn	de	L	f	a	Z		
20	34	33	15	10	55	74	
25	38	33	15	9	57	80	
32	46	39	18	10	75	135	
40	56	48	25	11	80	208	
50	68	54	27	12	89	318	
63	83	52	27	13	104	466	
75	97	64	29	18	116	667	
90	116	70	37	18	130	1056	
110	142	76	39	20	146	1683	
125	162	79	42	19	152	2224	
160	206	89	45	20	180	4151	

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC				
dn	SDR 17	SDR 11	SDR 9	SDR 7,4
20		● ▲	● ▲	●
25		● ▲	●	●
32		●	●	●
40		●	●	●
50		●	●	●
63		●	●	●
75	●	●	●	●
90	●	●	●	●
110	●	●	●	●
125	●	●	●	●
160	●	●	●	●

● weldable only with universal ef units
▲ minimum weldable thickness 3 mm

_ Moulded in PE 100-RC

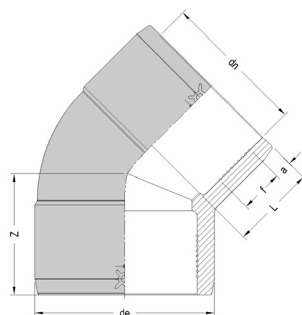
_ Absolutely compulsory the use of aligning clamp for all diameters

_ Absolutely compulsory the pipes/fittings scraping

COD. 21.16.16

ELECTROFUSION 45° ELBOW

SDR 11 - PN 16



DIMENSIONS						WEIGHTS	
dn	de	L	f	a	Z		
25	39	33	15	10	55	84	
32	46	39	18	10	57	124	
40	56	48	25	11	70	181	
50	68	54	27	12	75	271	
63	82	52	27	13	86	408	
75	97	64	29	18	98	595	
90	116	70	37	18	110	910	
110	142	76	39	20	114	1470	
125	162	79	42	19	119	1884	
140	177	86	39	20	134	2135	
160	206	89	45	20	134	3483	
180	223	105	50	28	165	4140	
200	250	112	55	29	171	5590	
225	277	120	45	36	184	7085	
250	308	127	53	33	198	9310	
315	387	145	54	48	227	16910	

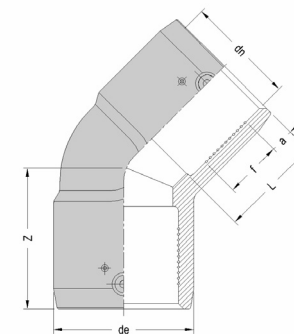
WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC			
dn	SDR 17	SDR 11	
25		● ▲	
32		●	
40		●	
50		●	
63		●	
75	●	●	
90	●	●	
110	●	●	
125	●	●	
140	●	●	
160	●	●	
180	●	●	
200	●	●	
225	●	●	
250	●	●	
315	●	●	

● weldable only with universal ef units
 ▲ minimum weldable thickness 3 mm

COD. 21.16.25

ELECTROFUSION 45° ELBOW

SDR 7,4 - PN 25



DIMENSIONS						WEIGHTS	
dn	de	L	f	a	Z		
25	39	33	15	10	55	80	
32	46	39	18	10	57	110	
40	56	48	25	11	70	175	
50	68	54	27	12	75	271	
63	82	52	27	13	86	406	
75	97	64	29	18	98	610	
90	116	70	37	18	110	910	
110	142	76	39	20	114	1457	
125	162	79	42	19	119	1830	
160	206	89	45	20	134	3519	

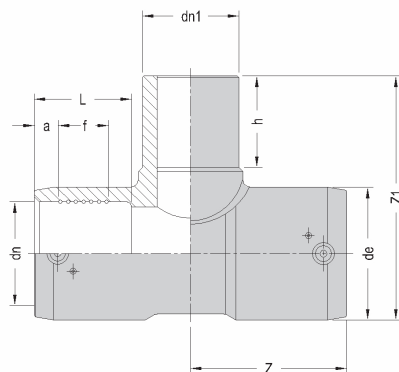
WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC				
dn	SDR 17	SDR 11	SDR 9	SDR 7,4
25		● ▲	●	●
32		●	●	●
40		●	●	●
50		●	●	●
63		●	●	●
75	●	●	●	●
90	●	●	●	●
110	●	●	●	●
125	●	●	●	●
160	●	●	●	●

● weldable only with universal ef units
 ▲ minimum weldable thickness 3 mm

- _ Moulded in PE 100-RC
- _ Absolutely compulsory the use of aligning clamp for all diameters
- _ Absolutely compulsory the pipes/fittings scraping

ELECTROFUSION 90° TEE

SDR 11 - PN 16



DIMENSIONS									WEIGHTS
dn	dn1	de	L	f	a	h	Z	Z1	
25	25	39	33	15	11	60	53	111	102
32	32	44	44	28	10	48	64	94	133
40	40	54	49	37	11	57	73	112	217
50	50	66	55	36	12	62	81	128	293
63	63	81	61	32	13	72	94	153	465
75	75	96	64	29	18	75	113	176	744
90	90	116	70	37	18	85	125	202	1157
110	110	141	76	39	20	84	141	233	1866
125	125	161	79	42	19	100	156	269	2795
140	140	174	85	38	20	121	150	308	3069
160	160	206	89	51	20	127	184	350	5570
180	180	227	105	48	23	130	188	368	6140
200	200	252	112	55	23	135	205	400	8170
225	225	278	120	50	37	144	227	442	10870
250	250	307	127	63	34	155	250	491	14820
315	315	387	145	54	46	180	292	603	26630

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC		
dn	SDR 17	SDR 11
25		● ▲
32		●
40		●
50		●
63		●
75	●	●
90	●	●
110	●	●
125	●	●
140	●	●
160	●	●
180	●	●
200	●	●
225	●	●
250	●	●
315	●	●

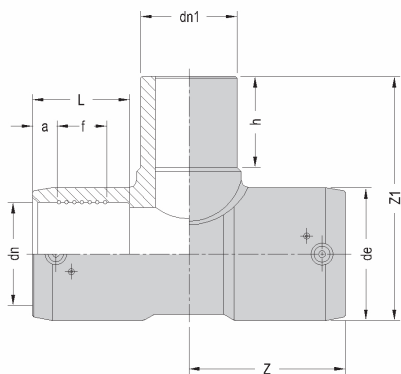
● weldable only with universal ef units
▲ minimum weldable thickness 3 mm

- Moulded in PE 100-RC
- Absolutely compulsory the use of aligning clamp for all diameters
- Absolutely compulsory the pipes/fittings scraping

COD. 21.22.16

ELECTROFUSION REDUCED 90° TEE

SDR 11 - PN 16



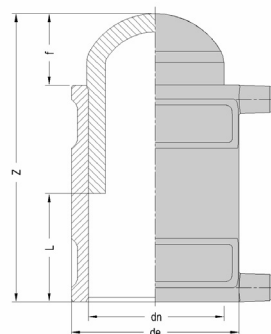
DIMENSIONS									WEIGHTS
dn	dn1	de	L	f	a	h	Z	Z1	
90	63	116	70	37	18	75	125	197	1062
110	63	141	76	39	20	75	141	221	1670
110	90	141	76	39	20	84	141	231	1789
160	63	206	89	51	20	75	184	294	4645
160	90	206	89	51	20	84	184	304	4750
160	110	206	89	51	20	85	184	305	4904

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC			
dn	dn1	SDR 17	SDR 11
90	63	•	•
110	63	•	•
110	90	•	•
160	63	•	•
160	90	•	•
160	110	•	•

- Moulded in PE 100-RC
- Absolutely compulsory the use of aligning clamp for all diameters
- Absolutely compulsory the pipes/fittings scraping

56 COD. 21.36.16 ELECTROFUSION CAP

SDR 11 - PN 16

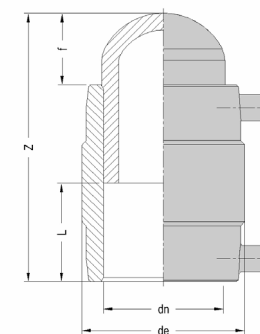


DIMENSIONS				WEIGHTS	
dn	de	f	L	Z	
32	46	21	38	99	97
40	56	24	44	113	146
50	68	25	49	124	205
63	82	25	55	136	316
75	93	28	61	149	420
90	113	34	66	165	643
110	137	48	70	188	1050
125	152	46	76	198	1380
140	170	43	82	206	1900
160	198	48	86	220	2460
180	223	50	100	250	3635

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC		
dn	SDR 17	SDR 11
32		●
40		●
50		●
63		●
75	●	●
90	●	●
110	●	●
125	●	●
140	●	●
160	●	●
180	●	●

COD. 21.36.25 ELECTROFUSION CAP

SDR 7,4 - PN 25



DIMENSIONS				WEIGHTS	
dn	de	f	L	Z	
20	33	26	33	94	60
25	38	35	33	105	73
32	46	19	38	99	104
40	56	24	44	114	155
50	68	25	49	125	250
63	82	26	55	137	360
75	99	29	60	149	550
90	116	35	65	165	850
110	145	48	70	188	1400
125	163	46	76	197	1800
140	183	44	81	205	2400
160	207	48	86	220	3355

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC				
dn	SDR 17	SDR 11	SDR 9	SDR 7,4
20		● ▲	● ▲	●
25		● ▲	●	●
32		●	●	●
40		●	●	●
50		●	●	●
63		●	●	●
75	●	●	●	●
90	●	●	●	●
110	●	●	●	●
125	●	●	●	●
140	●	●	●	●
160	●	●	●	●

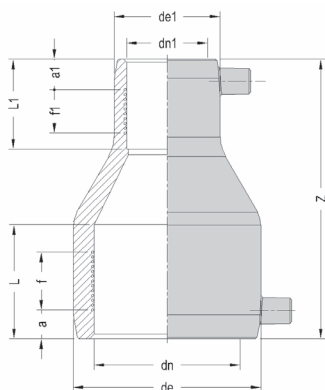
▲ minimum weldable thickness 3 mm

- _ Moulded in PE 100-RC
- _ Absolutely compulsory the pipes scraping

COD. 21.51.16

ELECTROFUSION REDUCER

SDR 11 - PN 16



DIMENSIONS

WEIGHTS

dn	dn1	de	de1	L	L1	f	f1	a	a1	Z	
25	20	37	32	41	41	22	22	11	11	86	50
32	20	44	32	44	41	25	22	11	11	98	63
32	25	45	37	44	40	25	21	11	11	91	64
40	20	53	33	48	40	25	21	12	12	109	90
40	25	53	37	48	40	23	20	12	12	105	89
40	32	53	45	48	43	26	25	12	12	100	88
50	25	65	37	54	40	29	20	13	13	120	150
50	32	65	44	54	42	29	19	13	13	117	127
50	40	65	54	55	48	29	26	15	13	113	180
63	32	80	45	63	44	26	18	15	15	140	196
63	40	80	54	63	49	28	24	16	15	140	231
63	50	80	65	63	55	31	30	16	15	141	232
75	50	97	68	70	55	34	29	18	18	154	365
75	63	97	81	75	62	34	33	13	13	160	405
90	50	117	66	79	55	45	25	18	16	185	594
90	63	115	81	77	62	45	33	15	13	160	525
90	75	115	97	81	60	39	30	18	18	159	550
110	63	144	83	79	63	40	33	20	15	201	918
110	75	141	97	80	60	37	30	20	19	190	840
110	90	141	115	87	77	41	39	19	18	181	860
125	90	162	118	78	68	42	34	22	17	177	1100
125	110	162	144	79	73	33	36	22	20	164	1225
160	90	209	119	90	79	50	50	23	17	233	2230
160	110	208	144	95	82	48	37	25	20	218	2400
160	125	208	162	98	87	47	30	26	21	208	2505
180	125	229	165	103	79	46	39	29	15	254	3296
200	160	254	228	110	96	45	38	35	29	265	4608
225	160	277	199	120	96	55	45	30	30	300	4673
225	200	277	249	120	112	55	50	35	37	280	4900
250	225	309	278	127	120	55	55	37	35	275	6000
315	250	389	311	145	127	54	53	49	37	375	12210

WELDABILITY ON PIPE/FITTING
PE 100/PE 100-RC

dn	dn1	SDR 17	SDR 11
25	20		● ▲
32	20		● ▲
32	25		● ▲
40	20		● ▲
40	25		● ▲
40	32		●
50	25		● ▲
50	32		●
50	40		●
63	32		●
63	40		●
63	50		●
75	50		●
75	63		●
90	50	●	●
90	63	●	●
90	75	●	●
110	63		●
110	75	●	●
110	90	●	●
125	90	●	●
125	110	●	●
160	90	●	●
160	110	●	●
160	125	●	●
180	125	●	●
200	160	●	●
225	160	●	●
225	200	●	●
250	225	●	●
315	250	●	●

● weldable only with universal ef units
 ▲ minimum weldable thickness 3 mm

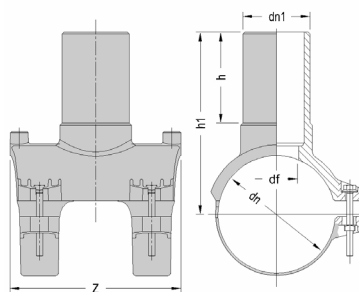
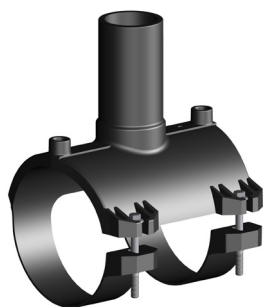
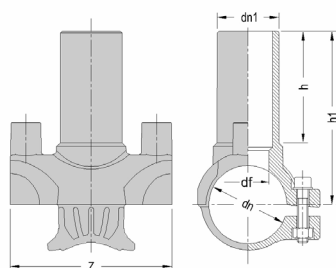
- _ Moulded in PE 100-RC
- _ Absolutely compulsory the use of aligning clamp for all diameters
- _ Absolutely compulsory the pipes/fittings scraping

ELECTROFUSION SPIGOT SADDLE MONOBLOC

SDR 11 - PN 16



diam. 40x



DIMENSIONS						WEIGHTS
dn	dn1	h	h1	Z	df	
40	20	65	99	84	13	100
40	25	65	100	84	17	100
40	32	65	101	84	25	100
63	20	60	110	110	13	172
63	25	60	110	110	17	175
63	32 ★	65	112	110	25	182
63	40	65	115	110	32	193
63	50	80	135	110	38	225
90	20	60	122	125	13	230
90	25	60	127	125	17	251
90	32	65	131	125	25	257
90	40	65	131	125	32	245
90	50	80	151	125	38	291
90	63	85	160	125	48	338
110	25	60	137	162	17	367
110	32	65	141	162	25	369
110	40	65	141	162	32	373
110	50	80	161	162	38	409
110	63	85	170	162	48	452
125	25 ★	60	147	162	17	379
125	32 ★	65	150	162	25	379
125	40 ★	65	150	162	32	379
125	50 ★	80	171	162	38	427
125	63 ★	85	183	162	48	472
160	25 ★	60	169	162	17	489
160	32 ★	65	169	162	25	438
160	40 ★	65	173	162	32	507
160	50 ★	80	189	162	38	478
160	63 ★	85	204	162	48	523

df = cutter diameter

★ moulded in PE 100-RC

WELDABILITY ON PIPE/FITTING
PE 100/PE 100-RC

dn	SDR 17	SDR 11
40x		●
63x		●
90x	●	●
110x	●	●
125x	●	●
160x	●	●

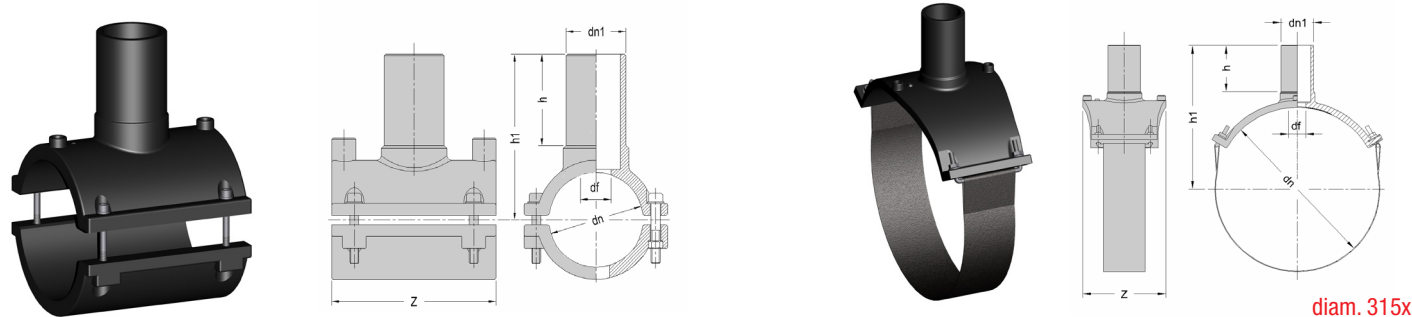
- weldable only with:
- universal ef units
 - monovalent ef unit Series Euro S1 plus
 - monovalent ef unit Series Euro S1 prior updating

- Moulded in PE 100
- Boring after cooling is completed
- Absolutely compulsory the pipe scraping in the welding area
- Use steel cutter suitable for the largest inside branch diameter (see df in table)

COD. 21.20.16

ELECTROFUSION SPIGOT SADDLE

SDR 11 - PN 16



DIMENSIONS					WEIGHTS	
dn	dn1	h	h1	Z	df	
50	★ 25	50	91	101	17	172
50	★ 32	55	95	101	25	178
63	63	88	153	125	48	408
75	25	65	123	125	17	406
75	32	65	123	125	25	411
75	40	70	128	125	32	450
75	50	80	144	125	38	450
75	63	90	159	125	48	507
110	90	90	181	160	72	1014
125	90	93	191	190	72	1235
140	25	65	159	160	17	1040
140	32	65	159	160	25	1050
140	40	70	163	160	32	1061
140	50	80	179	160	38	1100
140	63	90	194	160	48	1150
160	90	90	206	190	72	1524
160	110	96	218	190	88	1728

DIMENSIONS					WEIGHTS	
dn	dn1	h	h1	Z	df	
180	25	66	180	160	17	1530
180	32	65	179	160	25	1550
180	40	70	183	160	32	1600
180	50	80	199	160	38	1650
180	63	90	214	160	48	1650
180	90	93	218	190	72	2050
180	110	94	226	190	88	2266
200	32	65	189	160	25	1829
200	40	70	193	160	32	1810
200	50	80	210	160	38	1850
200	63	90	225	160	48	1890
200	90	93	229	190	72	2350
200	110	93	237	190	88	2559
225	32	65	201	160	25	2000
225	40	70	206	160	32	2000
225	50	80	222	160	38	2034
225	63	90	237	160	48	2087
225	90	93	241	190	72	2551
225	110	98	249	190	88	2735

DIMENSIONS					WEIGHTS	
dn	dn1	h	h1	Z	df	
250	32	58	205	190	25	2564
250	40	63	210	190	32	2610
250	50	68	221	190	38	2620
250	63	77	234	190	48	2670
250	90	93	254	190	72	3169
250	110	98	262	190	88	3349
315	32	★ 62	246	160	48	895
315	63	★ 88	277	160	72	1014
315	110	★ 95	288	190	88	1398

df = cutter diameter
with reinforce steel clip
★ moulded in PE 100-RC

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC			
dn	SDR 26	SDR 17	SDR 11
50x			●
63x			●
75x		●	●
110x		●	●
125x		●	●
140x		●	●
160x		●	●
180x		●	●
200x		●	●
225x		●	●
250x		●	●
315x32/63	●	●	●
315x110		●	●

● weldable only with universal ef units

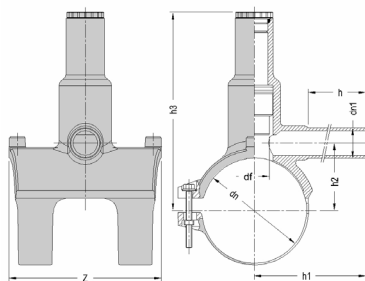
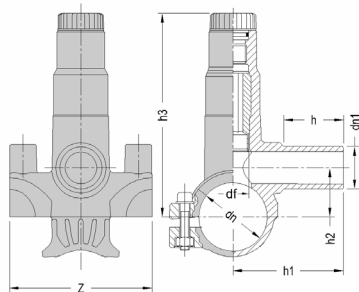
- Moulded in PE 100
- Boring after cooling is completed
- Absolutely compulsory the pipe scraping in the welding area
- Use steel cutter suitable for the largest inside branch diameter (see df in table)

ELECTROFUSION TAPPING SADDLE MONOBLOC

SDR 11 - PN 16



diam. 40x



DIMENSIONS									WEIGHTS	
dn	dn1	h	h1	h2	h3	Z	df	○ C		
40	20	66	96	29	110	84	18	10	200	
40	25	66	96	29	110	84	18	10	200	
40	32	66	96	29	110	84	18	10	200	
63	20	77	114	43	157	110	25	17	327	
63	25	77	114	43	157	110	25	17	336	
63	32	77	114	43	157	110	25	17	348	
63	40	77	118	48	157	110	30	17	397	
63	50	81	122	48	157	110	30	17	390	
63	63	95	124	48	157	110	30	17	456	
90	20	77	130	60	195	126	32	17	493	
90	25	77	130	60	195	126	32	17	494	
90	32	77	135	60	195	126	32	17	506	
90	40	77	138	60	195	126	32	17	533	
90	50	81	143	60	195	126	32	17	556	
90	63	113	145	60	195	126	32	17	580	
110	20	77	130	71	208	162	32	17	596	
110	25	77	130	71	208	162	32	17	605	
110	32	77	135	71	208	162	32	17	610	
110	40	77	139	71	208	162	32	17	636	
110	50	81	144	71	208	162	32	17	647	
110	63	113	148	71	208	162	32	17	696	
125	20 ★	77	133	78	217	162	32	17	568	
125	25 ★	77	133	78	217	162	32	17	570	
125	32 ★	77	138	78	217	162	32	17	579	
125	40 ★	77	143	78	217	162	32	17	606	
125	50 ★	81	149	78	217	162	32	17	629	
125	63 ★	113	153	78	217	162	32	17	666	
160	20 ★	77	150	97	234	162	32	17	665	
160	25 ★	77	151	97	234	162	32	17	680	
160	32 ★	77	156	97	234	162	32	17	691	
160	40 ★	77	162	97	234	162	32	17	730	
160	50 ★	81	166	97	234	162	32	17	745	
160	63 ★	139	171	97	234	162	32	17	760	

WELDABILITY ON PIPE/FITTING
PE 100/PE 100-RC

dn	SDR 17	SDR 11
40x		●
63x		●
90x	●	●
110x	●	●
125x	●	●
160x	●	●

- weldable only with:
- universal ef units
 - monovalent ef unit Series Euro S1 plus
 - monovalent ef unit Series Euro S1 prior updating

df = current diameter

○ C = hexagonal key

★ moulded in PE 100-RC

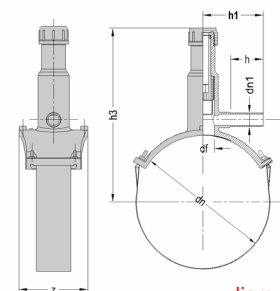
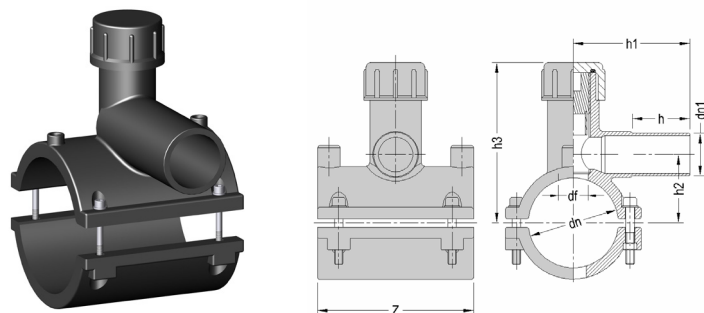
- Moulded in PE 100
- Boring after cooling is completed
- Absolutely compulsory the pipe scraping in the welding area

- No leakage from the cutter during the boring phase (except dia. 40x)
- Cutter supplied with upper stroke end
- Seal closing possible with electrofusion cap (except dia. 40x)

COD. 21.30.16

ELECTROFUSION TAPPING SADDLE

SDR 11 - PN 16



diam. 315x

DIMENSIONS							WEIGHTS		
dn	dn1	h	h1	h2	h3	Z	df	○ C	
50	20	62	99	37	102	102	18	12	258
50	25	62	99	37	102	102	18	12	265
50	32	78	99	37	102	102	18	12	310
75	20	70	114	63	133	125	25	17	600
75	25	70	114	63	133	125	25	17	600
75	32	70	130	74	133	125	25	17	600
75	40	72	144	63	133	125	25	17	650
75	50	72	148	63	160	125	30	17	750
75	63	93	148	63	160	125	30	17	850
140	20	70	114	96	165	160	25	17	1200
140	25	70	114	96	165	160	25	17	1250
140	32	70	130	96	165	160	25	17	1250
140	40	72	144	96	165	160	25	17	1250
140	50	72	148	96	167	160	30	17	1400
140	63	73	148	96	167	160	30	17	1450
180	20	70	114	110	192	160	25	17	1750
180	25	70	114	110	192	160	25	17	1750
180	32	70	130	110	192	160	25	17	1772
180	40	72	144	110	192	160	25	17	1800
180	50	72	148	110	194	160	30	17	1900
180	63	72	148	110	194	160	30	17	1986

DIMENSIONS							WEIGHTS		
dn	dn1	h	h1	h2	h3	Z	df	○ C	
200	20	70	114	126	204	160	25	17	1850
200	25	70	114	126	204	160	25	17	1895
200	32	70	130	126	204	160	25	17	1889
200	40	72	144	126	204	160	25	17	1900
200	50	72	148	126	194	160	30	17	2048
200	63	64	148	126	194	160	30	17	2100
225	20	70	114	140	216	160	25	17	2000
225	25	70	114	140	216	160	25	17	2050
225	32	70	130	140	216	160	25	17	2076
225	40	72	144	140	216	160	25	17	2100
225	50	72	148	140	218	160	30	17	2250
225	63	64	148	140	218	160	30	17	2292
250	20	70	114	151	264	160	25	17	2450
250	25	70	114	151	264	160	25	17	2450
250	32	70	130	151	266	160	30	17	2900
250	40	72	144	151	266	160	30	17	2650
250	50	72	148	151	266	160	30	17	2650
250	63	64	148	151	266	160	30	17	3000
315	32 ★	77	143	194	411	160	44	22	1595
315	63 ★	132	168	194	411	160	44	22	1695

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC			
dn	SDR 26	SDR 17	SDR 11
50x			●
75x		●	●
140x		●	●
180x		●	●
200x		●	●
225x		●	●
250x		●	●
315x	●	●	●

● weldable only with universal ef units

df = current diameter

○ C = hexagonal key

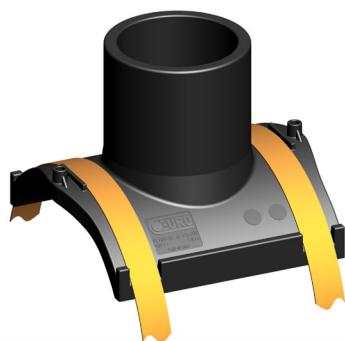
★ moulded in PE 100-RC

- Moulded in PE 100
- Boring after cooling is completed
- Absolutely compulsory the pipe scraping in the welding area
- Do not remove the cutter after boring

62 COD. 21.25.16

ELECTROFUSION SPIGOT SADDLE BIG DIMENSION

SDR 11 - PN 16

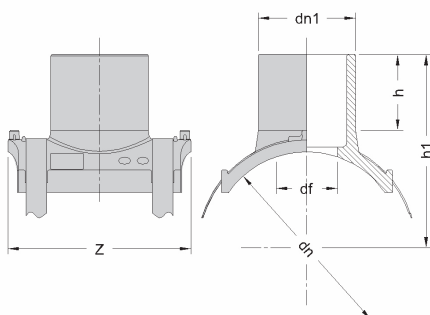


DIMENSIONS						WEIGHTS
dn	dn1	h	h1	Z	df	
315	160	125	318	300	127	4542
315	225	150	350	407	179	8120
400	160	125	365	300	127	4680
400	225	150	395	410	179	8240

df = cutter diameter

WELDABILITY ON PIPE/FITTING PE 100/PE 100-RC			
dn	SDR 26	SDR 17	SDR 11
315x	●	●	●
400x	●	●	●

● weldable only with universal ef units

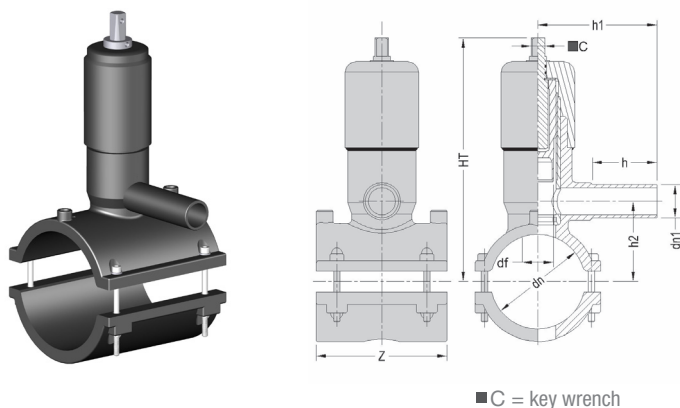


- Moulded in PE 100-RC
- Boring after cooling is completed
- Absolutely compulsory the pipe scraping in the welding area
- Use steel cutter suitable for the largest inside branch diameter (see df in table)

COD. 21.73.16

ELECTROFUSION TAPPING SADDLE WITH VALVE

SDR 11 - PN 16



- Moulded in PE 100
- Boring after cooling is completed
- Absolutely compulsory the pipe scraping in the welding area
- Integrated closing valve
- Handling rod with square conical connection of 13/15 mm

COD. 21.73.50

FIXED HANDLING ROD
WITH PROTECTION PIPE

LENGTH (m)

0,75
1,25
1,50

DIMENSIONS								WEIGHTS	
dn	dn1	h	h1	h2	HT	Z	df		
63	32	★ 101	130	61	250	111	30	2000	
75	32	80	128	74	260	125	30	2100	
75	63	93	147	63	260	125	30	2200	
90	32	80	128	70	267	125	30	2210	
90	63	93	147	73	267	125	30	2289	
110	32	80	128	69	278	160	30	2538	
110	63	83	147	69	278	160	30	2618	
125	32	80	128	84	285	160	30	2550	
125	63	83	147	87	285	160	30	2700	
140	32	83	128	96	293	160	30	2700	
140	63	73	147	96	293	160	30	2800	
160	32	80	128	104	303	160	30	2900	
160	63	72	147	104	303	160	30	3000	
180	32	80	128	110	313	160	30	3200	
180	63	72	147	110	313	160	30	3368	
200	32	80	128	126	323	160	30	3400	
200	63	64	147	126	323	160	30	3450	
225	32	80	128	140	336	160	30	3600	
225	63	64	147	140	336	160	30	3650	
250	32	80	128	151	349	160	30	4000	
250	63	64	147	151	349	160	30	4100	

df = cutter diameter

★ moulded in PE 100-RC

WELDABILITY ON PIPE/FITTING
PE 100/PE 100-RC

dn	SDR 17	SDR 11
63x		●
75x	●	●
90x	●	●
110x	●	●
125x	●	●
140x	●	●
160x	●	●
180x	●	●
200x	●	●
225x	●	●
250x	●	●

● weldable only with universal ef units

COD. 21.73.60

TELESCOPIC HANDLING ROD
WITH PROTECTION PIPE

LENGTH (m)

0,80 - 1,20
0,90 - 1,50
1,10 - 1,90
1,40 - 2,50



WELDING UNITS

ELECTROFUSION POLYVALENT WELDING UNIT //

BUTTFUSION WELDING UNIT //

POLYVALENT ELECTROFUSION UNIT EURO MAXI



The electrofusion welding unit model Euro Maxi is a polyvalent unit suitable for the welding of all electrofusion fittings up to diameter d. 630 mm. It allows the operator to work at safety voltage lower than 50 Volt, is manufactured according to UNI 10566 standard, as well as provided with CE mark.

The heating power is **automatically** adjusted, reading of the barcode by means of a scanner or **manual** entering of the 24 digits shown under the barcode, or manually by setting of the welding voltage and time. Automatically (scanner or 24 digits) the heating power is adjusted by the ambient temperature.

The welding unit model Euro Maxi adopts the switching technology, which permits to be light and compact.

The new graphic LCD display allows the viewing of messages with different sizes and colors, customized on each single screenshot, with combination of text and graphic to display graphs and icons, pictograms and logograms.

When switching-on the supply voltage is measured and displayed for proper control.

The welding unit model Euro Maxi is enabled in the storing of the operator code, of the site location, of the welding data and hour and of the welding parameters.

The scanner is enabled for the reading of the traceability barcodes of fittings and pipes and allows the maximum operative ease in all site conditions.

The welding unit model Euro Maxi is supplied with USB connection port (pen drive is included) and serial port for the transfer of the welding data to the PC which afterwards can be used with DBManager Cloud for the management of the printing and storing operations.

The welding unit must be submitted to periodic overhaul (biennial) according to manufacturer and to standard UNI 10566.

CHARACTERISTICS

supply voltage	230 V -20% / +15% (184 ÷ 265 V)
supply frequency	50/60 Hz ± 15%
output voltage	8 ÷ 48 V
inrush current	110 Amp
duty cycle output current at 60%	80 Amp
max power consumption	4500 W
operating temperature	-10 °C +45 °C
port connections	USB 2.0 - RS/232 (for internal use)
protection	IP 54
working range	20 ÷ 630 mm
working modes	bar code reading and manual setting
welding barcodes according to ISO 13950	welding - Interleaved 2.5/24 digit
traceability barcodes according to ISO 12176/3/4	operator - Interleaved 2.5/30 digit traceability - 128/26/40 digit
barcode reading system	scanner
manual system	setting: time and voltage or 24 digit barcode sequence
welding cycle capacity	n. 4000
connectors	4.0 mm
ancillary connectors	4.7 mm
dimensions LxPxH	32x26x38 cm
weight	19 kg
ancillary equipment on request	carry wood box

COD. 12.19 MID

POLYVALENT ELECTROFUSION UNIT EURO MIDI



The electrofusion welding unit model Euro Midi is a polyvalent unit suitable for the welding of all electrofusion fittings up to diameter d. 400 mm. It allows to operator to work at safety voltage lower than 50 Volt, is manufactured according to UNI 10566 standard, as well as provided with CE mark.

The heating power is **automatically** adjusted, reading of the barcode by means of a scanner or **manual** entering of the 24 digits shown under the barcode, or manually by setting of the welding voltage and time. Automatically (scanner or 24 digits) the heating power is adjusted by the ambient temperature.

A display and the intuitive keyboard guide the operator during all operative phases of the programming, displaying the evolution of ambient temperature, the welding voltage and current, the cycle time, the progressive number of weldings and the possible error or malfunctioning messages.

When switching-on the supply voltage is measured and displayed for proper control.

The welding unit model Euro Midi is enabled in the storing of the operator code, of the site location, of the welding data and hour and of the welding parameters.

The scanner is enabled for the reading of the traceability barcodes of fittings and pipes and allows the maximum operative ease in all site conditions.

The welding unit model Euro Midi is supplied with USB connection port (pen drive is not included) to allow the transfer of the welding reports in PDF format to the PC.

The welding unit must be submitted to periodic overhaul (biennial) according to manufacturer and to standard UNI 10566.

CHARACTERISTICS

supply voltage	230V +/-15% (196 ÷ 265 V)
supply frequency	50/60 Hz ± 15%
output voltage	8 ÷ 48 V
inrush current	100 Amp
duty cycle output current at 60%	75 Amp
max power consumption	4600 W
operating temperature	-10 °C +45 °C
port connections	USB 2.0
protection	IP 54
working range	20 ÷ 400 mm
working modes	barcode reading and manual setting
welding barcodes according to ISO 13950	welding - Interleaved 2.5/24 digit
traceability barcodes according to ISO 12176/3/4	operator - Interleaved 2.5/30 digit traceability - 128/26/40 digit
barcode reading system	scanner
manual system	setting: time and voltage or 24 digit barcode sequence
welding cycle capacity	n. 1000
connectors	4.0 / 4.7 mm UNIVERSAL
dimensions LxPxH	43x34x34 cm
weight	19 kg
ancillary equipment on request	carry wood box

POLYVALENT ELECTROFUSION UNIT EURO JUNIOR



The electrofusion welding unit model Euro Junior is a polyvalent unit suitable for the welding of all electrofusion fittings up to diameter d. 160. It allows to operator to work at safety voltage lower than 50 Volt, is manufactured according to UNI 10566 standard, as well as provided with CE mark.

The heating power is **automatically** adjusted, reading of the barcode by means of a scanner or **manual** entering of the 24 digits shown under the barcode, or manually by setting of the welding voltage and time. Automatically (scanner or 24 digits) the heating power is adjusted by the ambient temperature.

A display and the intuitive keyboard guide the operator during all operative phases of the programming, displaying the evolution of ambient temperature, the welding voltage and current, the cycle time, the progressive number of weldings and the possible error or malfunctioning messages.

When switching-on the supply voltage is measured and displayed for proper control.

The welding unit model Euro Junior is enabled in the storing of the operator code, of the site location, of the welding data and hour and of the welding parameters.

The scanner is enabled for the reading of the traceability barcodes of fittings and pipes and allows the maximum operative ease in all site conditions.

The welding unit model Euro Junior is supplied with USB connection port (pen drive is not included) to allow the transfer of the welding data to the PC, which afterwards can be used with DBManager Cloud for the management of the printing and storing operations.

The welding unit must be submitted to periodic overhaul (biennal) according to manufacturer and to standard UNI 10566.

CHARACTERISTICS

supply voltage	230V +/-15%
supply frequency	50/60 Hz
output voltage	8 ÷ 42 V
inrush current	60 Amp
duty cycle output current at 60%	27 Amp
max power consumption	2300 W
operating temperature	-10 °C +45 °C
port connections	USB 2.0
protection	IP 54
working range	20 ÷ 160 mm
working modes	barcode reading and manual setting
welding barcodes according to ISO 13950	welding - Interleaved 2.5/24 digit
traceability barcodes according to ISO 12176/3/4	operator - Interleaved 2.5/30 digit traceability - 128/26/40 digit
barcode reading system	scanner
manual system	setting: time and voltage or 24 digit barcode sequence
welding cycle capacity	n. 1000
connectors	4.0/4.7 mm UNIVERSAL
dimensions LxPxH	43x34x34 cm
weight	14,5 kg
ancillary equipment on request	carry wood box

// WELDING BARCODE

The barcode is an universally recognized system to store up information and to allow their reading by proper systems such as scanner or light pen.

For the electrofusion system of polyethylene, the BARCODE type INTERLEAVED “2-in-5” with 24 digits with control character according to standard ISO 13950.

The information stored in the code, and carried on the label, allow the suitable welding unit to understand automatically the characteristics of the fitting to be welded and to consequently work.

The code stores all information necessary for the setup of the electrofusion cycle: type of fitting, diameter, fusion time and cooling time, control character of a correct reading, identification key.

This system aims to avoid any possibility of setup errors by the operator, who must only acquire the data from the barcode and manually confirm the correct reading.

The guarantee of correct code reading is determined by the control character carried on the label.

Possible differences between the fitting connected to the welding unit and the wrong reading of the code are shown on the display, which does not proceed in the memorized welding sequence.

// TRACEABILITY BARCODE

It is an universally recognized system for “tracing” the information relative to the welded fitting and pipes (manufacturer, type of fitting, batch, raw material, production site, etc). All these information are stored in the BARCODE LABEL type CODE 128 with 26 digits with control character according to standard ISO 12176-4.

The reading of the barcode with optical scanner on universal units allow to store all traceability data inside the ef welding unit and the subsequent transfer to PC, obtaining a complete traceability of the welding operations of the fittings.

70 // BUTTFUSION WELDING UNITS

The buttfusion welding unit model TE is built according to the UNI 11732 and ISO 12176-1 standards, is provided with CE marking and guarantees:

- a correct axial adjustment/movement of the pipes through the clamps;
- a proper and true facing of the pipes/fittings through the facer tool;
- an accurate control of the welding pressure and of the temperature of the heating plate;
- the conformity to the safety standard regulations.

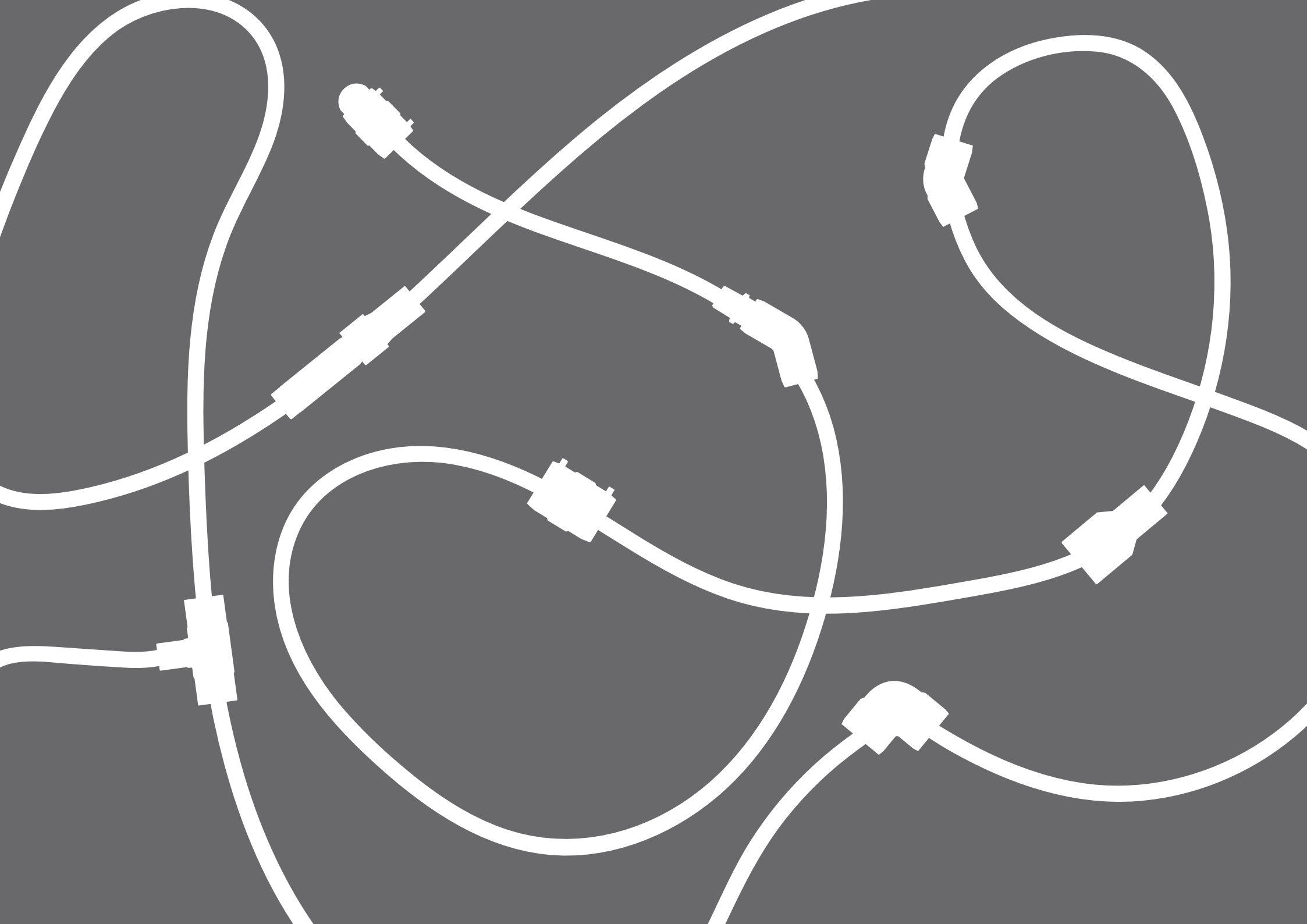
Each machine can butt weld different diameters; according to the pipe diameter, the reducing inserts are fitted into the standard clamps.

The buttfusion machine consists of a supporting mounting with fixed and movable clamps. Those movable, hydraulically driven with manual or electrical control, are rolling on two guides. The machine is provided with an electrical facer tool, an electrically heating plate, an electro-hydraulic unit with distributor and pressure gauge with manometer. The heating plate guarantees uniform temperature on its whole surface. The temperature control is carried out with an adjustable thermostat which guarantees a maximal variation of $\pm 2^{\circ}\text{C}$ of the stated temperature.

The buttfusion units are provided with industrial plug, IEC standards protective measures, 2 poles + earth 16A - 220V.

The welding unit must be submitted to periodic overhaul (biennial) according to manufacturer and UNI 12176-1 standard.

CHARACTERISTICS	TE 160	TE 200	TE 250	TE 315
Maximal power				
Hydraulic unit	370 W	370 W	370 W	750 W
Facer tool	800 W	800 W	1000 W	1130 W
Heating plate	1000 W	1420 W	2300 W	3000 W
Weight (kg)				
Base mounting	35,0	48,0	45,0	80,0
Hydraulic unit	26,0	27,0	27,0	27,0
Facer tool	11,0	14,0	15,0	28,0
Heating plate	5,0	7,0	10,0	12,0
Supply voltage	230V $\pm$ 10% - 50 Hz			





ACCESSORIES

ALIGNING CLAMP // PIPE CUTTER // PIPE SCRAPER // DETERGENT //

74 // ALIGNING CLAMP

Protects the jointing, either during the electrofusion or the subsequent cooling, from external mechanical stresses, allows to revise possible off-centering between both ends to be welded and to recover the out-of-round of parts, if ovalized.

The aligning clamp is auxiliary to the control unit, its use is essential for the successful electrofusion jointing.

Simultaneous use of multiple aligning clamps will positively affect the speed of installation.



COD. 12.32/45/54



COD. 12.62

COD. 12.32	aligning clamp with movable joint and 4 jaws diam. 63 mm complete with reducing inserts diam. 20-25-32-40-50 mm
COD. 12.45	aligning clamp with movable joint and 4 jaws diam. 125 mm complete with reducing inserts diam. 20-25-32-40-50-63-75-90-110 mm
COD. 12.54	aligning clamp with movable joint and 4 jaws diam. 225 mm
COD. 12.55	series reducing inserts diam. 140
COD. 12.56	series reducing inserts diam. 160
COD. 12.57	series reducing inserts diam. 180
COD. 12.58	series reducing inserts diam. 200
COD. 12.62	aligning clamp with belt diam. 140 - 630 mm

// PIPE CUTTER

A square cut of the pipe to be welded is carried by means of a pipe cutter, type with roller or with tool; choosing the type, it is important to verify the diameter according to the thickness of the pipe to be cut.



COD. 15.39/40/41

// PIPE SCRAPER

For the removal of the oxide layer on pipes/fittings are used manual scrapers with straight interchangeable blade and pipe scrapers, type mechanical which are fastened on the pipe end.

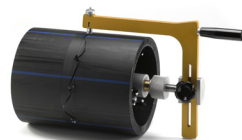
The use of this equipment means the perfect flatness of the pipe end, which is only achieved with the pipe cutter.



COD. 15.44/56



COD. 15.42



COD. 15.47/48



COD. 15.49



COD. 15.51/52



COD. 15.45

PIPE CUTTER

COD. 15.39	diam. 20 - 63 mm (max cut thickness 7 mm)
COD. 15.40	diam. 50 - 125 mm (max cut thickness 13 mm)
COD. 15.41	diam. 110 - 160 mm (max cut thickness 16 mm)

MANUAL SCRAPER

COD. 15.42	cutter usable on 4 sides by overturning on the central screw
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PIPE SCRAPER

COD. 15.47	type PS-180 diam. 75 - 180 mm
COD. 15.48	type PS-400 diam. 125 - 400 mm
COD. 15.44	type RTC-315 diam. 75 - 315 mm
COD. 15.56	type RTC-500 diam. 180 - 500 mm
COD. 15.45	type CHAIN diam. 250 - 800 mm

PIPE SCRAPER EURO-DRILL

COD. 15.49/20	diam. 20 mm
COD. 15.49/25	diam. 25 mm
COD. 15.49/32	diam. 32 mm
COD. 15.49/40	diam. 40 mm
COD. 15.49/50	diam. 50 mm
COD. 15.49/63	diam. 63 mm

ORBITAL PIPE SCRAPER

COD. 15.51	type EURO 125 suitable for the pipe scraping from diam. 25 up to 125 mm
COD. 15.52	type EURO 200 suitable for the pipe scraping from diam. 63 up to 200 mm

76 // ACCESSORIES



COD. 15.20



COD. 15.00



COD. 15.20



COD. 15.30

STEEL CUTTER

COD. 15.20 for ef spigot saddle cod. 21.20/21.20A with extension for electric drill

d. 25 mm - 3/4"

d. 32 mm - 1"

d. 40 mm - 1 1/4"

d. 50 mm - 1 1/2"

d. 63 mm - 2"

d. 90 mm - 3"

d. 110 mm - 4"

BORING SYSTEM SADDLE 21.25

COD. 15.00 boring drill

COD. 15.20 steel cutter set

d. 160 mm

d. 225 mm

HEXAGONAL KEY

COD. 15.30/01 for ef tapping saddle cod. 21.30/21.30A d. 63/250 mm (hexagon 17)

COD. 15.30/02 for ef tapping saddle cod. 21.30 d. 315 mm (hexagon 22)

// DETERGENT

Special detergent for polyethylene (PE) and polypropylene (PP) weldings



COD. 15.50

chemical feature	mixture of aliphatic solvents
specific weight	ca. 0,7 g/cm ³
packing	nr. 8 plastic bottles of 1 liter each

_ Detergent suitable for the cleaning in the welding process of PE pipes and fittings

// STORAGE AND MAINTENANCE

77

PE fittings must be stored in a way that minimizes the risk of damage due to crushing, perforation, or prolonged exposure to direct sunlight.

Fittings should be kept in their original packaging until used.

– FITTINGS FOR BUTTFUSION WELDING

These fittings are generally supplied in special packaging. If supplied loose, care must be taken during transportation and storage to avoid stacking them haphazardly and to prevent damage from impact.

– FITTINGS FOR ELETTRIFUSION WELDING

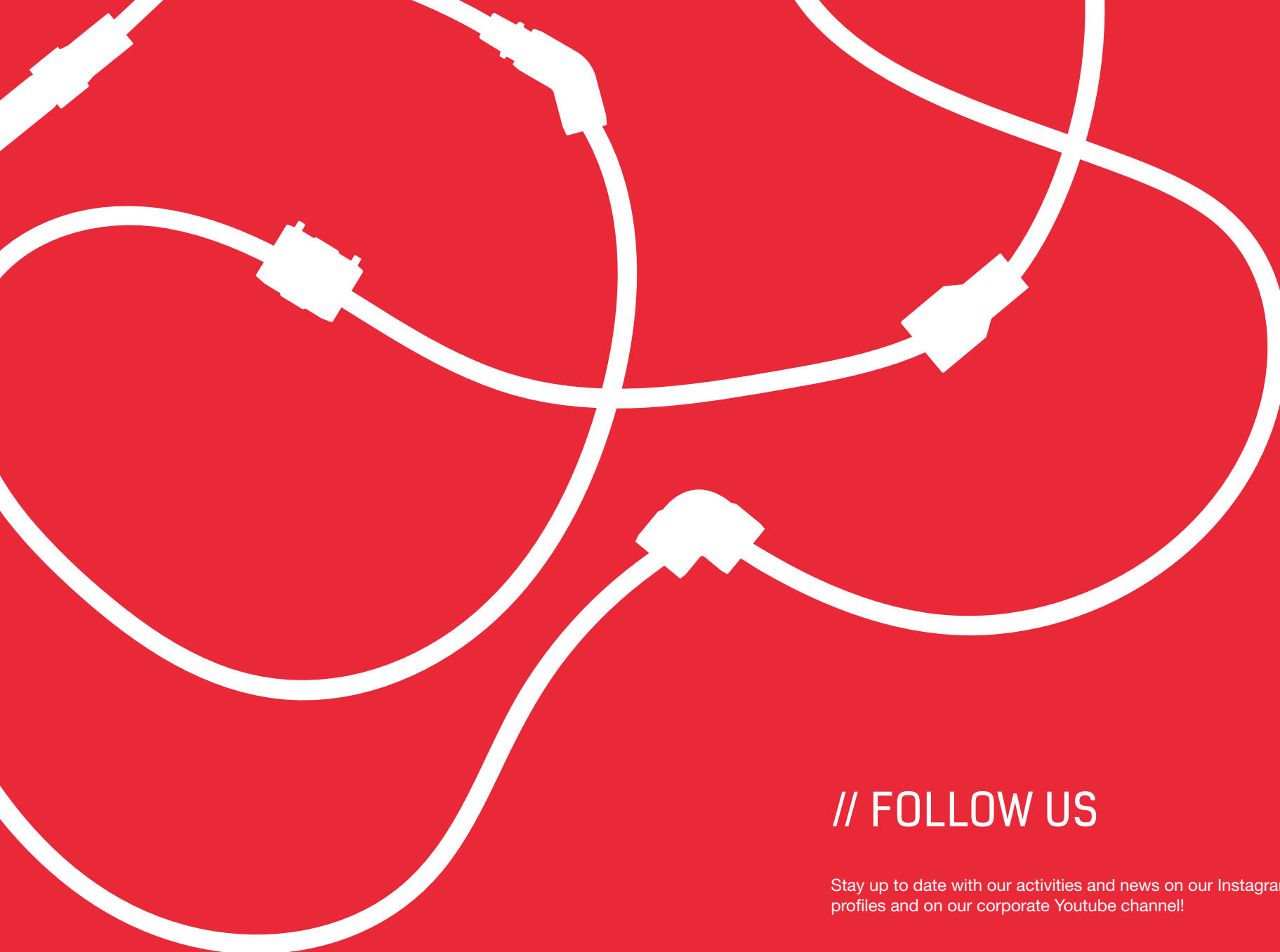
Electrofusion fittings must always be supplied in appropriate packaging made of durable material that protects them from dust, moisture, salt, UV rays, etc. They should be stored in warehouse, placed on shelving or otherwise raised off the ground.

On construction sites, care must be taken to ensure that electrofusion fittings are not exposed to agents or to heat sources, and they have to remain in their original packaging until used.

– OPERATING INSTRUCTIONS

For operating instructions and more information on fitting installation, please refer to the welding manual, which can be downloaded by scanning the following QR CODE.





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